

ReliaGear® Lighting Panelboards

Delta High Leg B-Phase Conversions

ABB ReliaGear Lighting Panelboards

- Step 1: Remove quantity (3) A and C phase
 Step 2: Remove quantity (1) 3X base
 Step 3: Remove item 2 plastic rivet from B-phase bus
 (See Figure 1)
 Step 4: Remove item 1 B-phase bus insulator (See Figure 1)
 Step 5: Add B-phase strap using (1) 1/4 x 20 screw removed
 from A or C strap
- APHBQ strap kit B-phase bolt-on THQB/TEY
 - APHBL strap kit B-phase plug-on THQL
- Step 6: Torque B-phase strap screw 40-44 inch pounds
 Step 7: Replace 3X base
 Step 8: Replace A and C phase straps using 1/4 x 20 screws
 (hand start to avoid stripping). See Figure 2.
 Step 9: Torque A and C phase strap screws to 40-44 inch
 pounds

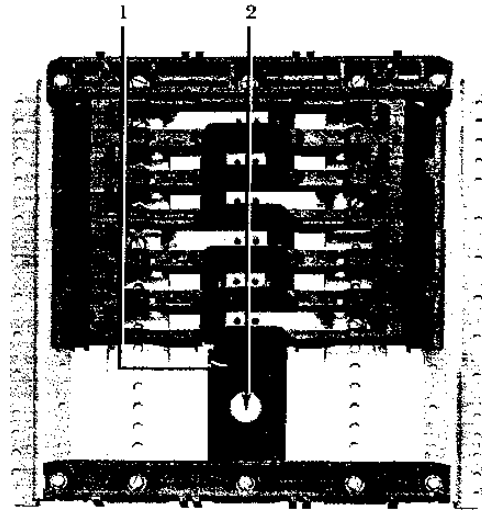


Figure 1

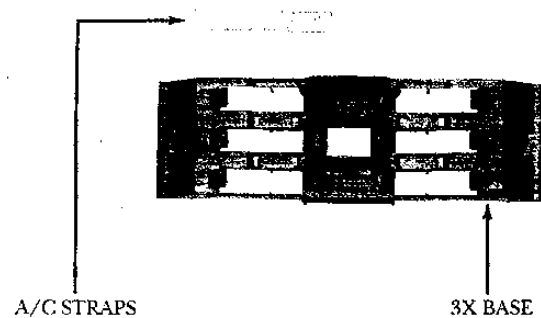


Figure 2

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