



47R-3000C
Revised March, 1996

CONTROLS, INC.

OPERATION AND MAINTENANCE MANUAL

**AUTOMATIC
TRANSFER
SWITCH -
MECHANICALLY
HELD**

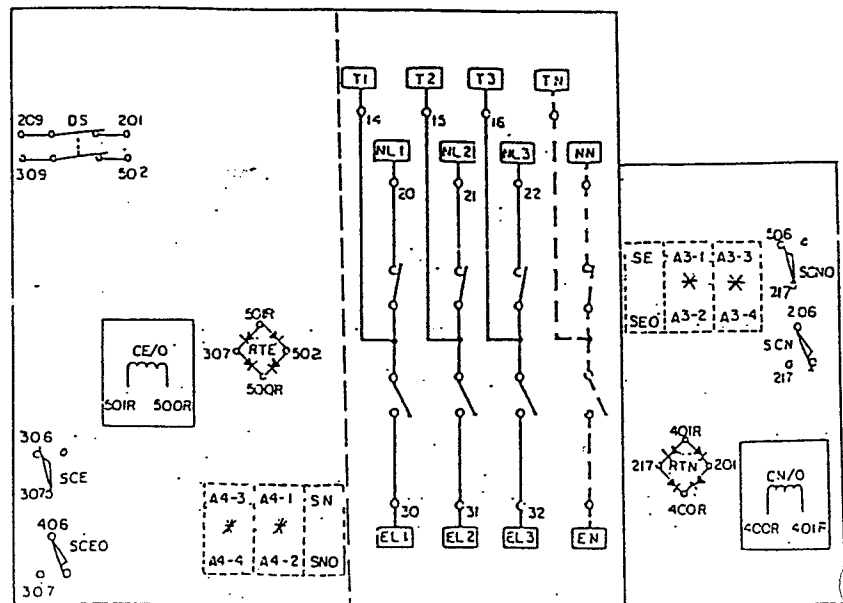
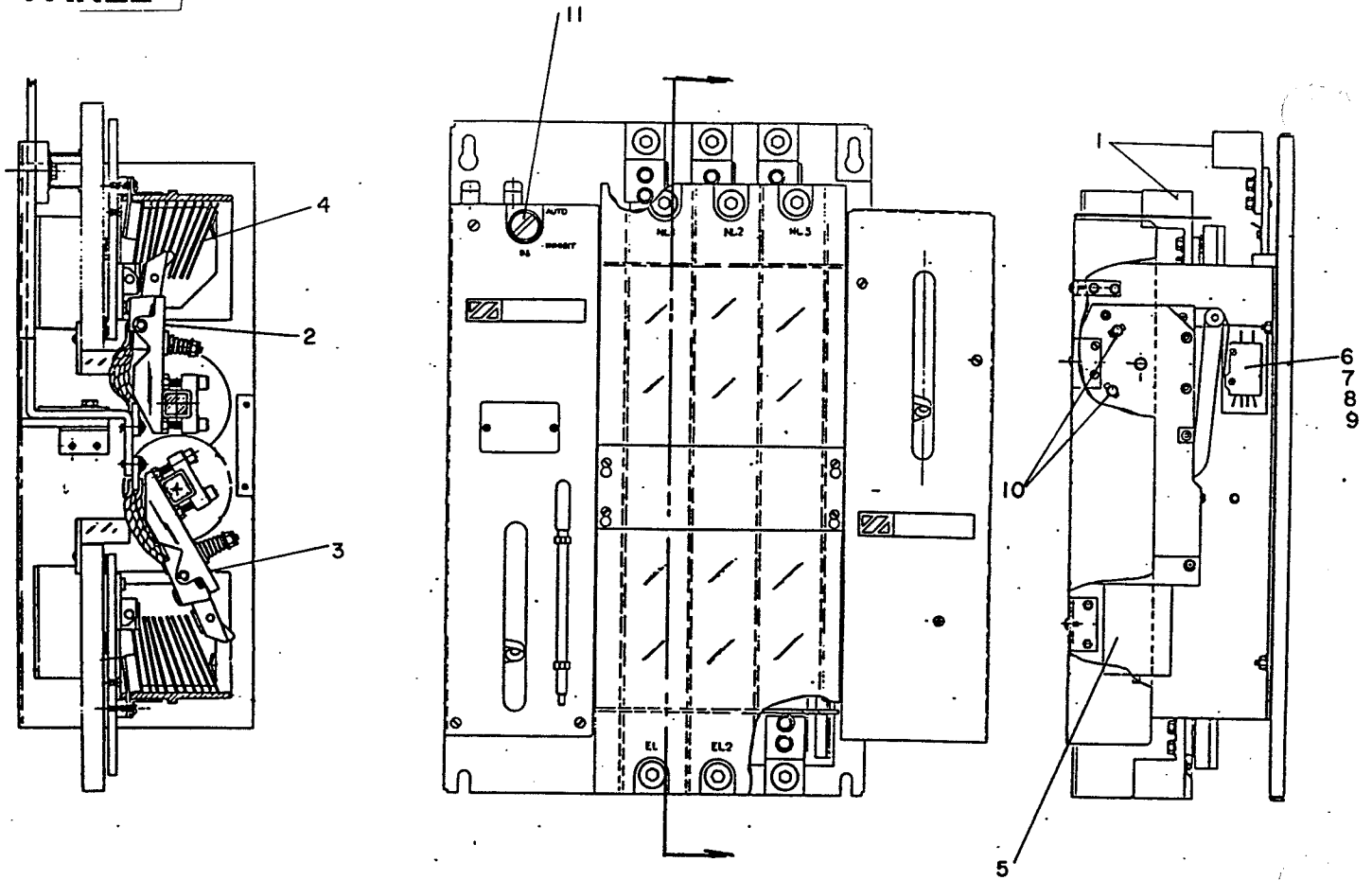
**ZTSDH SERIES
400 AMPS**

MODEL NUMBER

SERIAL NUMBER

ZENITH CONTROLS, INC., 830 W. 40th St., Chicago, IL 60609
(312)247-6400: FAX. (312)247-7805

POWER PANEL



PARTS LIST

IMPORTANT: Model number and serial number of switch must be included with all orders for replacement parts. If possible, also specify line voltages, drawing number and date of installation. When ordering mechanical parts not shown on the parts list, circle the part on the photograph and return with the parts list. When ordering electrical components not shown on the parts list, refer to this part by its legend description in the wiring diagram.

POWER PANEL PARTS

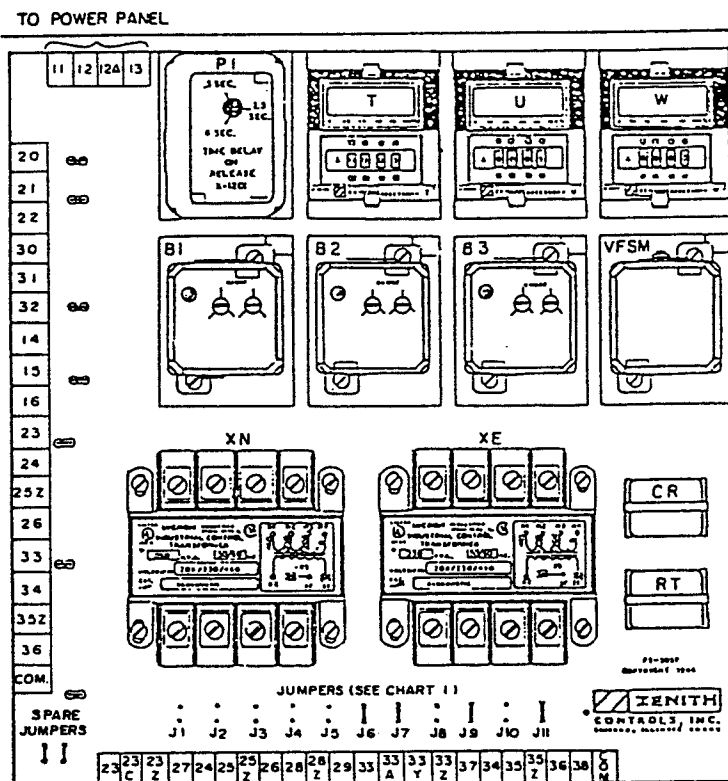
ITEM	TAG	DESCRIPTION	PART NUMBER BY AMPERAGE					
			400A					
1	NL1,2,3,N EL1,2,3,N T1,2,3,N	Normal Emergency Load } CABLE CONNECTION LUGS	S-1422					
2		Contact Assembly	(Moveable & Stationary for 3 Pole Units)					
	NL1,2,3	Normal	46P-1100E					
	N	(Switch Neutral Normal)- Not Shown	46P-1101E					
3	EL1,2,3	Emergency	46P-1102E					
	N	(Switch Neutral Normal)- Not Shown	46P-1103E					
4	Arc Grid Assy		46P-1099					
5	CE/O CN/O	Main ATS Operating Coils						
		Voltage Systems						
		No	Volts	Ph	Wire	Coil Volts	Poles	PART NO
		-1	120	1	2	120	2	K-2178
		-2	120/240	1	3	240	2,3	K-2189
		-3	240	3	3	240	3	K-2189
		-38	120/240	3	4	240	3,4	K-2189
		-4	120/208	3	4	208	3,4	K-2177
		-5	480	3	3	480	3	K-2176
		-6	575/600	3	3	575/600	3	SPO
		-7	277/480	3	4	480	3,4	K-2176
-9	240/416	3	4	416	3,4	SPO		
-91	220/380	3	4	380	3,4	K-2188		
6	SN/SNO	CN1 Limit Switch/CNO Limit Switch	L-3080					
7	SE/SEO	CE1 LIMIT SWITCH						
8	A3	ATS Emergency Position Switch						
9	A4	ATS Normal Position Switch						
10	SCN/O,SCE/O	CNE Limit Switches	L-3079					
11	DS	ATS Solenoid Disconnect Switch Operator 2-Position Maintain Contact Block N.C.(1)	L-4018 L-1029					
12	RTE/RTN	Rectifier (Not Shown)	PS-5076					

CABINET DOOR

TAG	DESCRIPTION	PART NUMBER
L1 L2	ATS Emergency Position Indicator ATS Normal Position Indicator Green Lens (Normal) Red Lens (Emergency) Bulb Socket Normal/ Emergency Nameplate Emergency Bulb Normal Bulb	PS-5048 PS-5047 PS-5046 V-1502 PS-5105 PS-5105
TS	Test Switch Operator, Momentary Contact Block N.C. Name Plate Contact Mounting Base	L-1025 L-1029 V-1503 PS-3473

D. ATS CONTROL PANEL (SSRCP)

CHART 1



Jumper	Connects Points	Remove When Accessories Used
J1	23,23A	B1
J2	23A, 23B	B2
J3	23B, 23C	B3
J4	23C, 23Z	JIN, TS, C/D
J5	23Z, 27	T, YN
J6	25, 25Z	T3, R4
J7	28, 28Z	SI, C, C/D
J8	28Z, 29	PI & U
J9	33A, 33Y	ER1, 2, 3, J1E
J10	33Z,37	W
J11	35, 35Z	R4, W3

ATS CONTROL PANEL (SSRCP) STANDARD ITEMS

TAG	DESCRIPTION	VOLTAGE 50/60 HZ	PART NO.
XN, XE	Control Transformers (See Note 1)	120V	K-3068
		208V	K-3070
		240 or 480V	K-3071
		416V	K-3089
B-1, 2, 3	Phase Relays Solid State (See Note 1)	120V	K-1185
		208 or 240V	K-1186
		480V	K-1188
VFSM	Voltage Frequency Sensor	120V	K-1192
CR	Control Relay	120V	K-1204
RT	Bypass T Relay	120V	K-1204
J1-J11	Jumpers		PS-5067
CNI/CNO,CEI/CEO	Transfer Relays	120 V	K-II20
OPTIONAL ITEMS			
TAG	DESCRIPTION	VOLTAGE	PART NUMBER
T	Time Delay to Normal, Timer Solid State	120V .1 Sec. to 9990 Hrs. (Adj.)	OSA-A-T
U	Engine Cool Down, Timer Solid State	120V .1 Sec. to 9990 Hrs. (Adj.)	OSA-A-U
W	Time Delay Emergency, Timer Solid State	120V .1 Sec. to 9990 Hrs. (Adj.)	OSA-A-W
PI	Time Delay Engine Start, Timer	120V (.5 to 6 sec. Adjustable)	K-1201
P2	Optional (Mounted below SSRCP)	120V (300 Sec. Adjustable)	K-1061
DT	Time Delay To Open Normal	120V .1 Sec. to 9990 Hrs.(Adj)	OSA-A
DW	Time Delay To Open Emergency	120V .1 Sec. to 9990 Hrs.(Adj)	OSA-A

Notes:

- If -6 voltage system (575/600V) is supplied, then XN, XE is K-3087 and B1,2, 3 is K-1185 (120V) supplied with XB (575;600V/120V) 3 phase transformer assembly. B1, 2, 3 mounted below SSRCP.

OPERATION OF AUTOMATIC TRANSFER SWITCH

OPERATION:

When the normal line (NL) falls to the preset dropout point, or if any normal phase fails, the phase relay(s) (adjustable) will drop out disconnecting the CR and signal the generator to start.

When emergency line (EL) voltage and frequency reach at least 90% of rated value, the VFSM relay is energized. The RT relay is now energized to operate the CNO relay thru the SE cutout switch causing the main transfer coil CN/O to operate thru the SCNO limit switch. The load is now transferred to the open position. The SNO and SCNO limit switches operated to disconnect the CNO relay and CN/O transfer coil. The transfer switch is now locked mechanically open. SNO now is deactivated. This energizes the DW timer. After time setting has lapsed, DW will energize CE1, which will energize main transfer coil thru the SCE and CE1. The load is now transferred to the emergency line supply. The SE and SCE limit switches operate to disconnect the CE1 relay and CE/O main transfer coil. The transfer switch is now locked mechanically in emergency position.

When the normal line voltage restores to the preset value, the phase relay(s), (B1,2,3) operate to energize the normal restoration timer T. After the time setting has lapsed, the timer contact closes to energize CR relay. The CEO relay is now energized thru the SN and SEO limit switches, causing the main transfer coil CEO to operate thru the SCEO limit switch. The load is now transferred back to open position. The SEO and SCEO limit switches operate to disconnect the CEO relay and CE/O transfer coil. The transfer switch is now locked mechanically open. SEO is now activated, energizing DT timer. After time setting has lapsed, DT will energize CN1 which will energize main transfer coil thru the CN1 and SCN. The load is transferred to the normal line supply. The SN and SCN limit switches operate to disconnect the CN1 relay and CN/O main transfer coil. The transfer switch is now locked into Normal position.

Accessories T, U, W, Solid State Timers Adjustable in Seconds, Minutes and Hours (Plug-In Style).

To select a time unit, operate the pushbuttons of the rightmost thumbsheel switch until the desired time unit is shown in window. The time unit can be selected by pushing the plus(+) bottom button or the minus (-) top button. The desired time is specified by operating the three thumwheel switches in the middle of the front panel.

Close Differential (ARSM) Relay Adjustment

Setting the Relay:

If the relay should be set with a variable voltage supply (Variac):

1. Turn pick-up control fully clockwise.
2. Turn drop-out control fully counterclockwise.
3. Adjust Variac Voltage to desired pickup level.
4. Very slowly rotate pick-up adjustment counterclockwise until relay picks up. (LED will energize)>
5. Adjust Variac Voltage to desired dropout level.
6. Very slowly rotate drop-out adjustment clockwise until relay dropsout (LED de-energizes).

Verify settings by raising voltage until relay picks up, then lower voltage until relay drops out, making sure that relay operates at desired voltage levels.

VOLTAGE/FREQUENCY SENSOR (VFSM) ADJUSTMENT

The pickup point may be adjusted between 80-95% of rated voltage by rotating the offset screw located on the back of the relay.

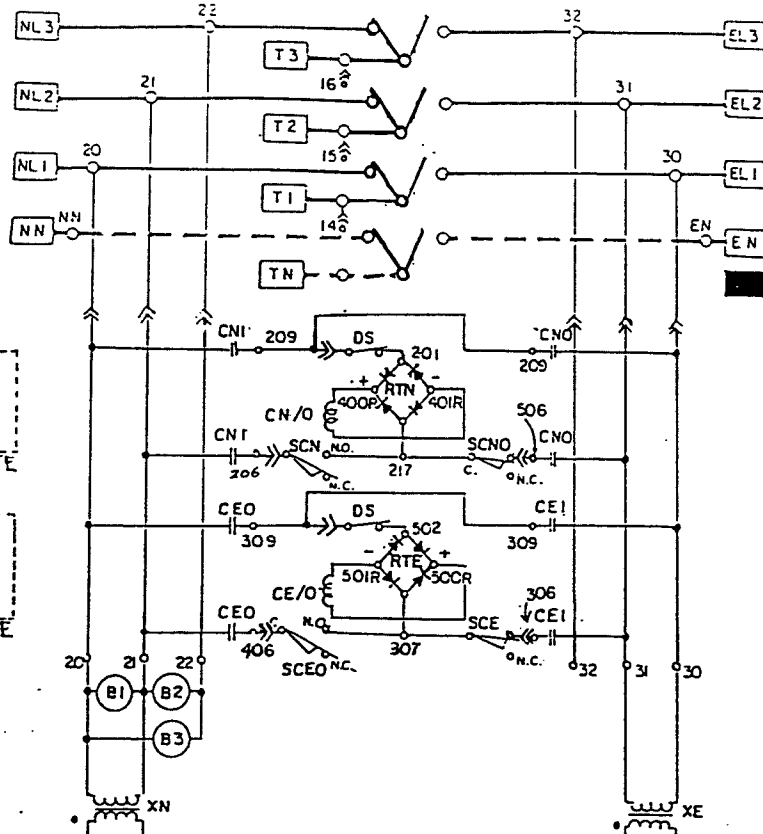
Counter-clockwise rotation increases pickup voltage.
Clockwise rotation decreases pickup voltage.

NL1,2,3,NN - NORMAL SOURCE

T1,2,3,TN - LOAD

EL1,2,3,EN - EMERGENCY SOURCE

VOLTS	NO. OF PHASES	NO. OF WIRES
3 120/240	3	4
4 120/208	3	4
5 480	3	3
7 277/480	3	4
8 240/416	3	4
38 120/240	3	4



EN SWITCHED NEUTRAL OR SOLID NEUTRAL IF REQUIRED

DS - DISCONNECT SWITCH FOR SERVICE
CN/O - NORMAL OPERATING COIL

SCN } CN/O CUTOUT SWITCH
SCNO }

A3 - MECHANICALLY ACTUATED AUX. CONTACTS (EMERGENCY POSITION)

A4 - MECHANICALLY ACTUATED AUX. CONTACTS (NORMAL POSITION)

CE/O EMERGENCY OPERATING COIL

SCE } CE/O CUTOUT SWITCH
SCEO }

B1,2,3 - UNDER VOLTAGE SENSING RELAY, 27

XN - NORMAL CONTROL TRANSFORMER

XE - EMERG. CONTROL TRANSFORMER.

TS - TEST SWITCH STIMULATING NORMAL LINE FAILURE

T - TIME DELAY ON RETRANSFER, 28

CR - CONTROL RELAY, 27, 32, 36, 41

YN - PUSH BUTTON TO BYPASS T

SN } MECHANICALLY ACTUATED CONTACTS (NORMAL POSITION)
SNO }

CEO - CONTROL RELAY, ENERGIZES CE/O SOLENOID OPENING EMERGENCY, 15, 1

DT - TIME DELAY IN NEUTRAL TO

CNI - CONTROL RELAY, ENERGIZES CN SOLENOID CLOSING NORMAL, 10, 13

L2 - NORMAL POSITION LIGHT

U - ENGINE OVER-RUN TIMER, 37

PI - TIME DELAY TO ENGINE START, 38, 50

VFSM - EMERGENCY VOLTAGE AND FREQUENCY SENSING RELAY, 41

W - TIME DELAY ON RETRANSFER, 42

RT - BYPASS T CONTACT UPON EMERG. FAILURE, 29, 43, 45, 49

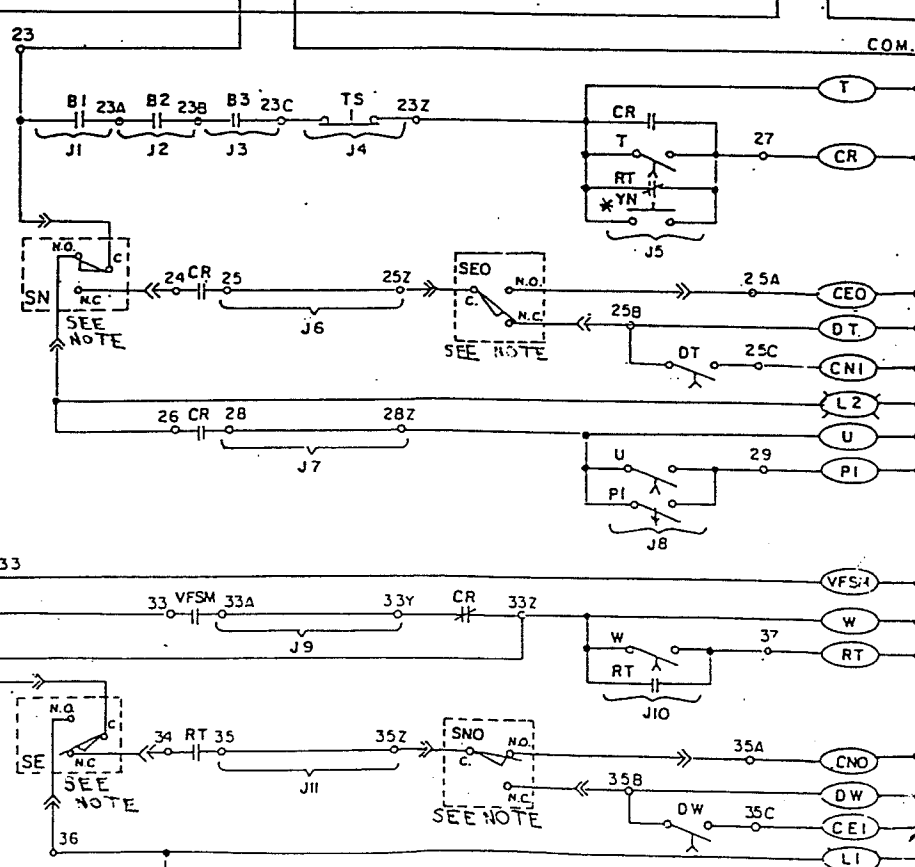
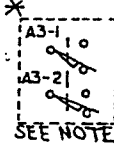
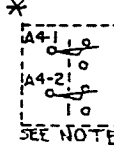
SE } MECHANICALLY ACTUATED CONTACTS (EMERGENCY POSITION)
SEO }

CNO - CONTROL RELAY, ENERGIZES CN/O SOLENOID OPENING NORMAL, 10, 13

DW - TIME DELAY IN NEUT. TO EMER., 46

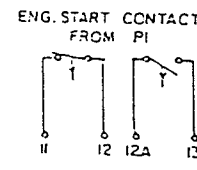
CEI - CONTROL RELAY, ENERGIZES CE SOLENOID CLOSING EMER., 15, 18

LI - EMERGENCY POSITION LIGHT



- LEGEND:
- 50 - WIRE CONNECTION
 - 51 - WIRE ON MAIN TERMINAL BLOCK
 - 52 - WIRE ON DISCONNECT PLUG
 - 53* - OPTIONAL ACCESSORIES

NOTE ON POWER PANEL



TORQUE REQUIREMENTS FOR ELECTRICAL CONNECTIONS

All current carrying parts use compression washers and should be torqued to the values presented below. Caution: DO NOT OVERTORQUE WASHERS; follow the given torque values.

Torque Requirements (inch-lb. except denoted by + are ft.-lb.)

Bolt Size	Grade 5	Socket Head	Set Screw	Compression Washers	
				1	2
1/4 - 20	75	120	52	80	87
5/16 - 18	157	225	105	159	170
3/8 - 16	+23	412	165	+23	+26
1/2 - 13	+57	1030	386	+56	+59

Wire Connection Tightening Torque

Wire Cond. Size AWG or MM	Screw Driver Torque (inch-lb.)
18 - 16 AWG	19
14 - 8	19
6 - 4	36

Lug Bolting Torque

Bolt Dia. (in.)	Torque (ft.-lb)
1/4 or less	6
5/16	11
3/8	19
7/16	30
1/2	40
5/8 or more	55

TORQUE REQUIREMENTS FOR FIELD CONNECTIONS

NOTICE TIGHTENING TORQUES FOR FIELD WIRING TERMINALS

Socket Size Across Flats, Inch	Tightening Torque Pound-Inches
1/8	45
5/32	100
3/16	120
7/32	150
1/4	200
5/16	275
3/8	375
1/2	500
9/16	600

Inspection:

CONTACTS — The movable and stationary contacts are a vital part of the ZTSH and must be kept clean. To inspect the ATS contacts, disconnect all power sources. Examine the contacts.

Any surface deposits must be removed with a clean cloth (DO NOT USE EMERY CLOTH OR A FILE).

After the movable and stationary contacts are wiped clean (no discoloration or deposits), reconnect power sources.

CURRENT CARRYING PARTS — An easily detected but abnormal condition is the discoloration of current carrying parts (particularly copper). Discoloration appears as darkened materials or finishes. Any discolored parts should be cleaned. **WARNING: ANY MAINTENANCE SHOULD ONLY BE DONE WHILE THE POWER IS OFF!** If the discoloration persists, contact the factory.

LUBRICATION

The cams of the ZTSH are lubricated with Super Lube PTFE grease, and gears with Dow Chemicals "Molykote" (321R or GN paste). These lubricants provide adequate lubrication for a clean and properly maintained switch lifetime. Should debris contaminate the mechanism, clean and apply additional lubricants. Mobiltemp SHC is used on isolating contacts.

PURPOSE

Zenith automatic transfer switches are used to provide a continuous source of voltage for lighting and power circuits by automatically transferring the lighting or power load from the normal source to an emergency source of voltage when the normal voltage fails or drops in voltage.

This manual is supplied to provide complete information on the operation, installation and maintenance of the ZENITH ZTSDH mechanically held transfer switch. In addition a complete wiring diagram is provided with each transfer switch. The instruction manual and the wiring diagram should be kept in a safe place to serve as complete reference information on this critically important piece of equipment.

For details of operation, accessories, and wiring see 47A series wiring diagram and operational sheet supplied with the switch.

WARNING

The power voltage present in this equipment is dangerous to life. When operating or adjusting this equipment with doors open, special care must be taken to avoid contact with terminals carrying this voltage.

CONTACT REPLACEMENT

Contact replacement is usually not necessary for many years in an average application. When replacement

is necessary, all contacts are easily removed. Both the main contacts and all control contacts are easily visible from the front of the panel, for fast visual inspection.

INSTALLATION

A good installation is as necessary as a good transfer switch. This switch is designed for floor mounting. Floor mounted cabinets must be well braced and protected from damage. Be sure that the cabinet is not mounted directly under any water pipes which may sweat and drip water into the cabinet. Be sure cabinet is fully cleaned of dirt and concrete dust before operation.

Enough room should always be allowed to open the cabinet doors fully, so normal visual inspection of all parts is possible.

Before installing the switch and before energizing the circuits, check the switch for shipping or installation damage.

The following may be used as a test procedure after installation of the transfer switch:

Before connecting the load circuit, make sure normal line contacts are closed, then energize the NL circuit. The phase relays and control relay will be energized. Next, energize the EL circuit. The VFSM relay will be energized. Operate the test switch TS to the test position. The switch will transfer to the EL side. Return the test switch to the auto position. The transfer switch will restore to the NL position. The load may now be connected and the same procedure followed. A periodic test of the switch, under load conditions, is recommended to insure proper operation of the main switch and all accessories.

CHECK LIST FOR START-UP

Normal Operation		Points to Check if Normal Operation Does Not Occur
1	Normal line fails and the engine starts. (This can be simulated with the TEST switch.)	If engine generator does not start be sure the relay containing the engine start contacts (marked E) had dropped out and the contacts are closed. Be sure the battery is connected and the control switch on the engine is turned to automatic. If the engine fires does not start, contact the engine dealer.
2	Engine starts, generator reaches full voltage, switch transfers to emergency voltage.	Check at emergency line terminals of switch to be sure the generator voltage is up to the proper value. Be sure the VFSM relay pulls in. If not, check VFSM relay adjustment page 4. Check to see that the RT relay is energized. Check to see that the circuit to the CE1 coil is complete through the SE cutout switch.
3	Normal voltage restores and the switch transfers back to normal.	Check to see that the normal voltage has restored to full value. Check to see that the phase relays have pulled in. (See phase relay adjustment page 4. Check the CR relay to be sure that it is energized and its normal contact is closed. Check the circuit to the CN1 coil thru the SN cutout switch.
4	Engine shuts down.	Be sure voltage is present at relay containing E contact and the relay is energized. If timer U is used to be sure it times out and operates its end-of-cycle switch.



®

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