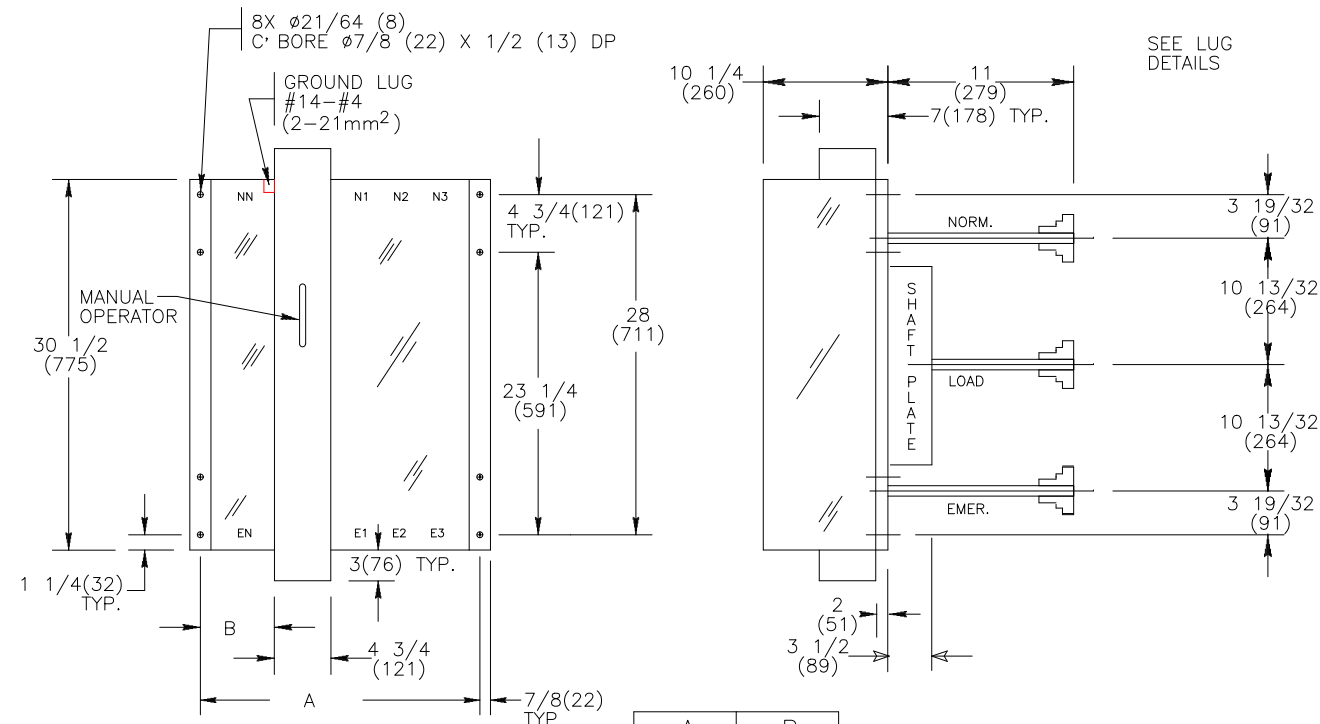
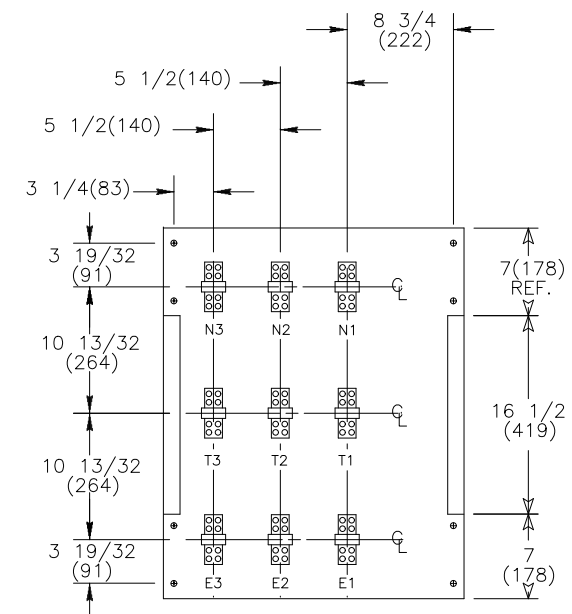
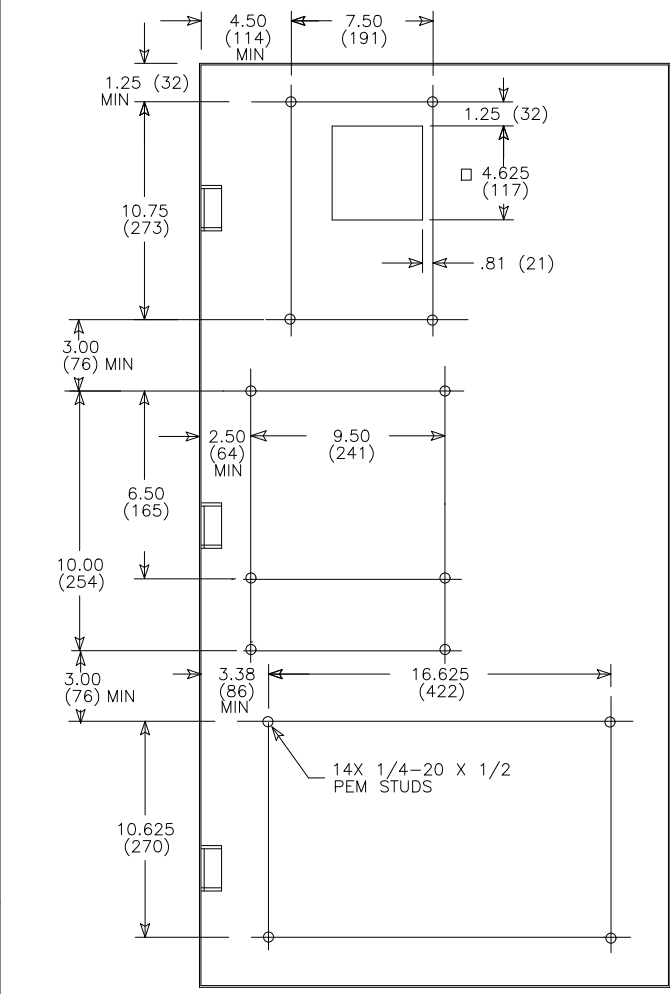
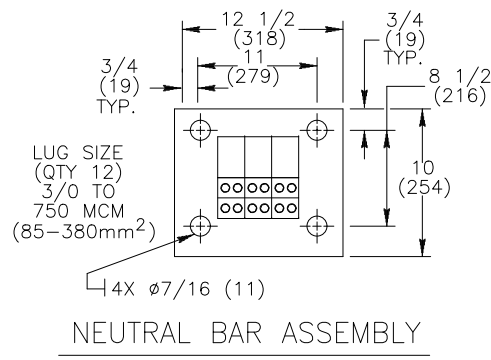


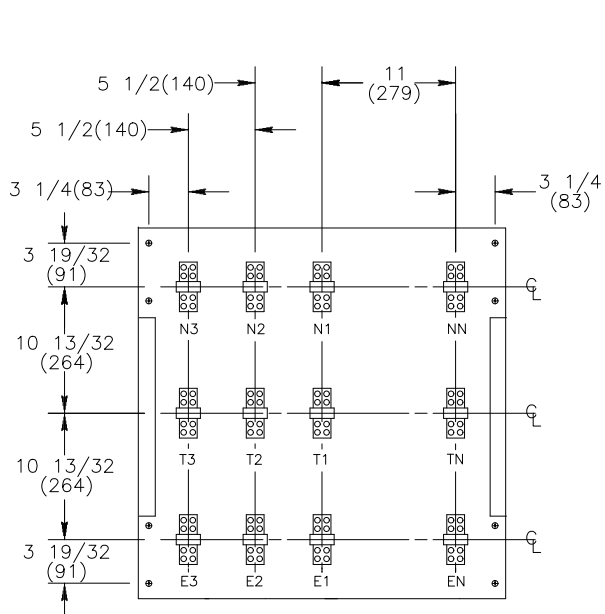
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	C079254 UPDATED REBRANDING	10/18/19	GK MAS



	A	B
2/3-POLE	23 (584)	7/8 (22)
4-POLE	28 1/2 (724)	6 3/8 (162)

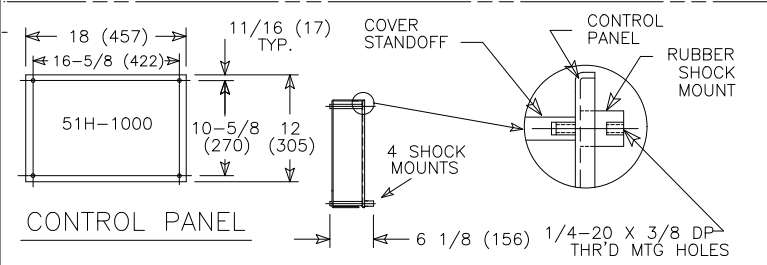


2/3-POLE SWITCH LUG DETAILS (REAR VIEW)



4-POLE SWITCH LUG DETAILS (REAR VIEW)

- NOTES:
- FOR 2-POLE SWITCHES, OMIT CENTER POLE.
 - OPEN TYPE SWITCH SUPPLIED WITH 6 FT. (1.8m) LONG HARNESS BETWEEN POWER AND CONTROL PANELS. HARNESS EXITS FROM LOWER RIGHT CORNER OF POWER PANEL.
 - DO NOT RUN CABLES IN FRONT OF SWITCH. RUN ALL CABLES ON RIGHT SIDE.
 - ALL FRACTIONAL TOLERANCES ±1/64(0.4mm) UNLESS OTHERWISE SPECIFIED.
 - MAINTAIN ELECTRICAL CLEARANCE OF 1(25mm) MIN. BETWEEN LIVE METAL PARTS AND GROUNDED METAL.
 - ALL DIMENSIONS ARE FOR REFERENCE ONLY AND SHOWN IN INCHES(MILLIMETERS).



CONTROL PANEL

THIRD ANGLE PROJECTION

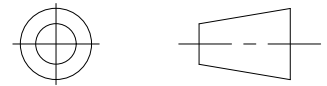


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SIGNATURES		DATE
MODEL	EC	5/11/98
DETAIL		
CHECKED		
ENGRG	SB	5/11/98
MFG		
QUALITY		
ISSUED		
DRAWING FILE:	52C-2010	
MODEL / ASSEMBLY FILE:	ZTGK20-300 (2000-3000 AMP) 2,3,4 POLES	
# CTGs	⊕ CRITICAL TO QUALITY CHARACTERISTIC	

ABB		
TITLE		
TRANSFER SWITCH REAR LUGS		
FIRST MADE FOR:	ZTGK (1600-2000 AMP) 2,3,4 POLES	
SIZE	B	CAGE CODE
DWG NO	52C-2010	
SCALE:	N/A	SHEET 1 OF 1

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