



## **Air Compressor Section**

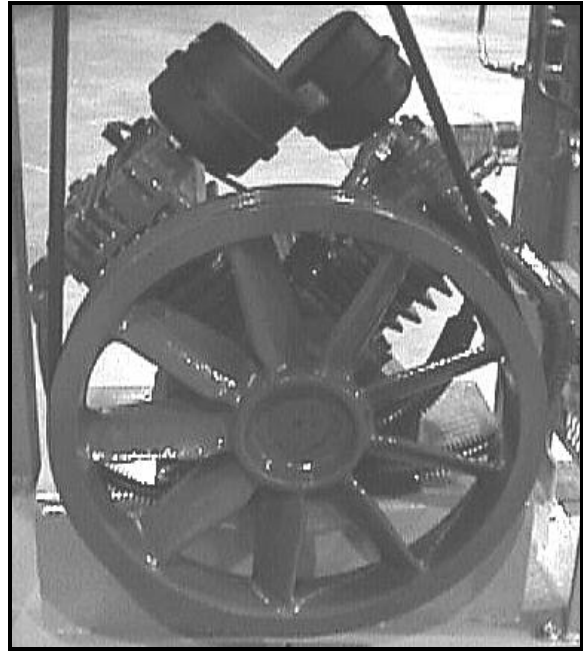
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## 1.5 And 3.0 hp Air Compressors



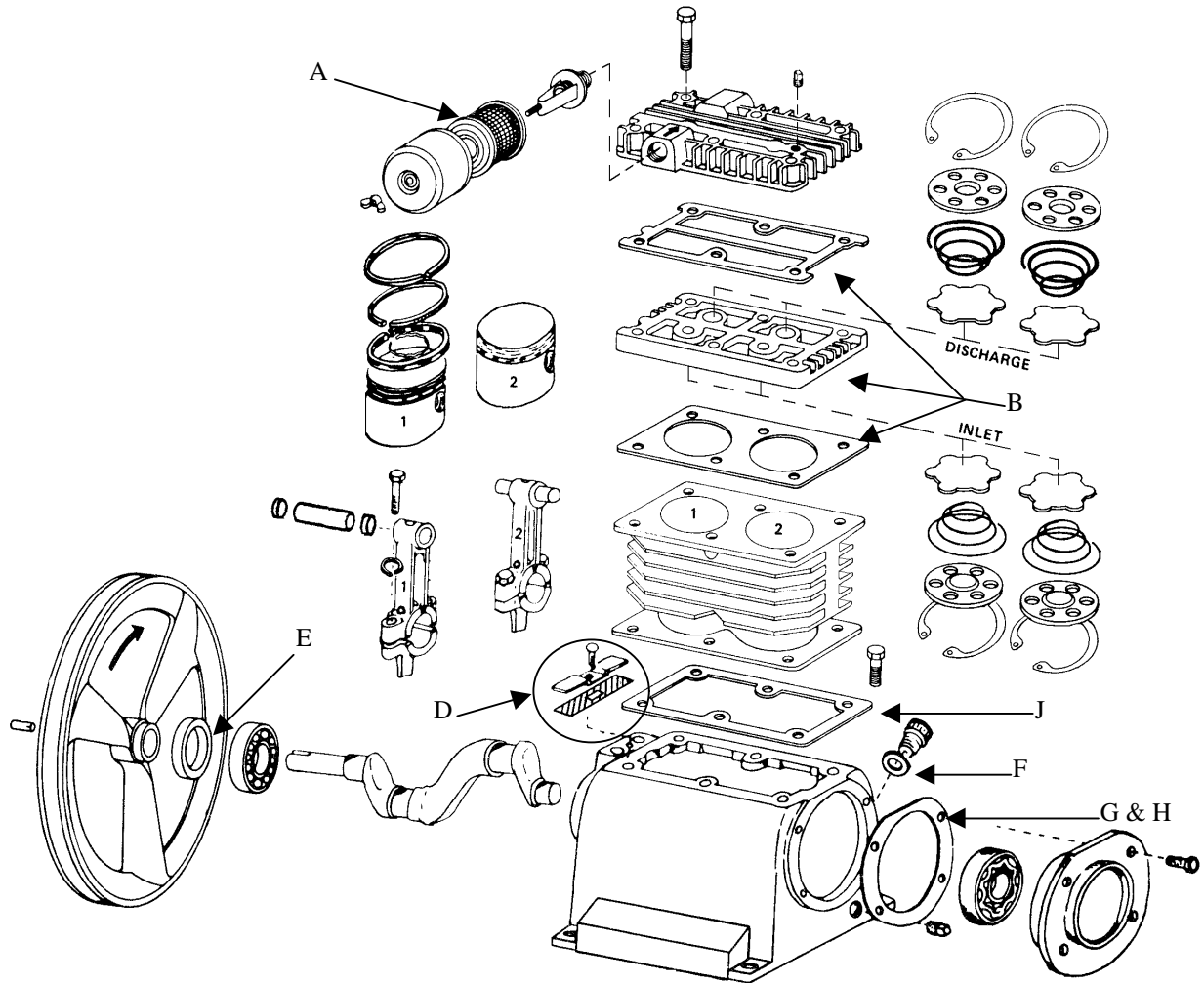
1.5 HP



3.0 HP

HVB PART NUMBER	DESCRIPTION
04-1000-00	AIR COMPRESSOR; 1.5 HP
04-1002-00	AIR COMPRESSOR; 3 HP

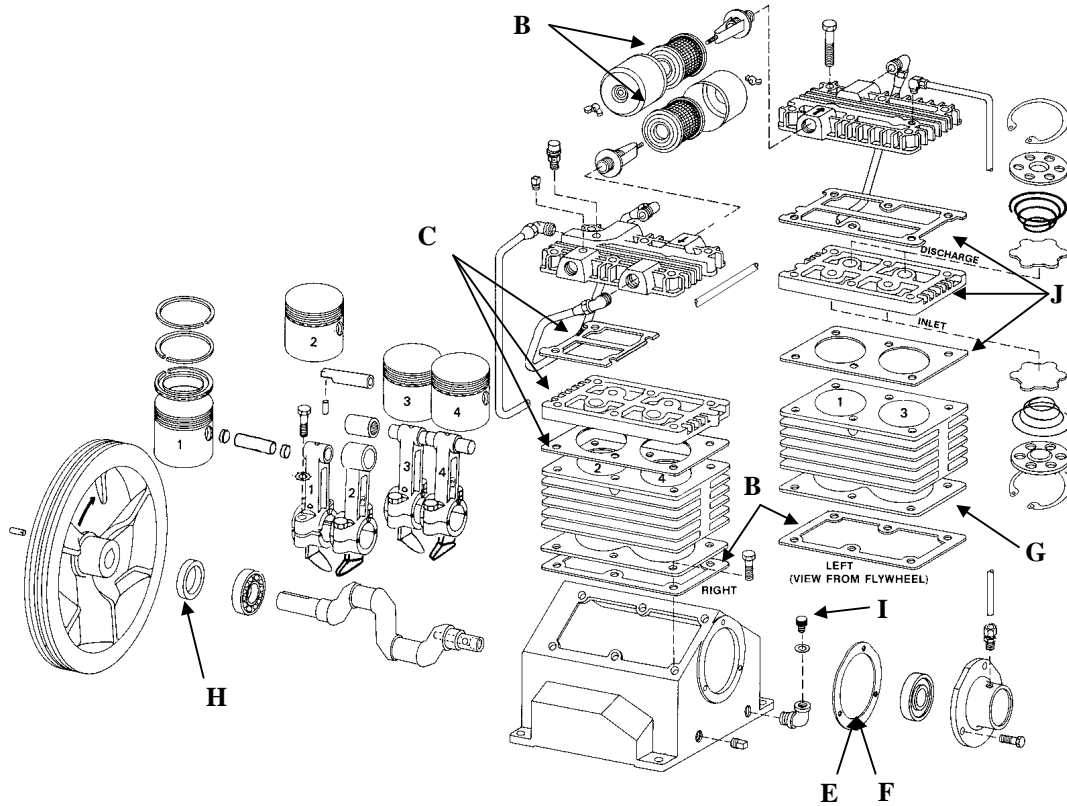
## 1.5hp Air Compressor Repair Kit



### AIR COMPRESSOR REPAIR KIT, 63-1005-01

ITEM	QTY	HVB PART NUMBER	DESCRIPTION
A	1	31-0089-00	FILTER INSERTS (NEW STYLE)
B	1	31-0024-00	VALVE PLATE WITH GASKETS
C	1	31-0025-00	TOUCH UP PAINT - NOT PICTURED
D	1	31-0077-00	BREATHER ASSEMBLY
E	1	31-0004-00	OIL SEAL
F	1	31-0011-00	FILL CAP W/GASKET
G	1	31-0007-00	BEARING PLATE GASKET 0.31" THICK
H	1	31-0008-00	BEARING PLATE GASKET 0.16" THICK
I	2	31-0040-00	COMPRESSOR BELT - NOT PICTURED
J	1	31-0012-00	CYLINDER GASKET

### 3.0hp Air Compressor Repair Kit



**AIR COMPRESSOR REPAIR KIT, 63-4010-03**

ITEM	QTY	HVB PART NUMBER	DESCRIPTION
A	2	31-0043-00	DRIVE BELT - NOT PICTURED
B	2	31-0089-00	FILTER INSERTS (NEW STYLE)
C	1	31-0024-00	RIGHT VALVE PLATE W/GASKETS
D	1	31-0025-00	TOUCH-UP PAINT - NOT PICTURED
E	1	31-0007-00	BEARING CAP GASKET 0.031"
F	1	31-0008-00	BEARING CAP GASKET 0.016"
G	2	31-0012-00	CYLINDER GASKET
H	1	31-0004-00	OIL SEAL
I	1	31-0075-00	FILL CAP W/GASKET
J	1	31-0076-00	LEFT VALVE PLATE W/GASKETS

## Air Compressor Parts



Piston & Connecting Pin  
(31-0001-00 & 31-0026-00)



Bearing (31-0005-00)



Piston W/Ring Set  
(31-0057-00 & 31-0058-00)



Crank Shaft (31-0006-00)



Cylinder (31-0013-00)



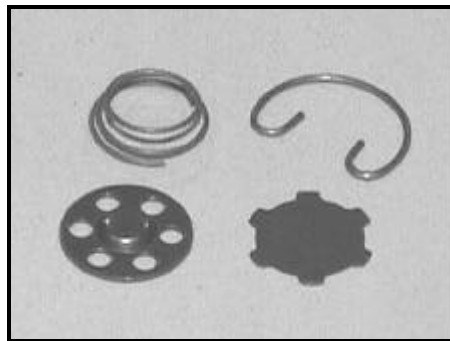
Head (31-0056-00)



Fly Wheel (31-0090-00)



Bearing (31-0009-00)



Intake/Discharge Valve Assy.  
(31-0064-00 & 31-0095-00)

HVB PART NUMBER	DESCRIPTION
31-0001-00	PISTON PIN
31-0005-00	BEARING (FLY WHEEL END)
31-0006-00	CRANKSHAFT
31-0009-00	MAIN BEARING
31-0013-00	CYLINDER
31-0026-00	CONNECTING PIN
31-0056-00	HEAD
31-0096-00	RIGHT HEAD 3 HP
31-0057-00	PISTON RING SET
31-0058-00	PISTON
31-0064-00	INTAKE VALVE ASSEMBLY
31-0090-00	FLY WHEEL
31-0095-00	DISCHARGE VALVE ASSEMBLY