

DESCRIPTIVE BULLETIN

## **AKD-20 and AKD-20 AR** Low voltage switchgear





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# The next chapter in the history of low voltage switchgear

AKD-20 low voltage switchgear continues the tradition of the AKD switchgear line while delivering enhanced arc flash protection. Built to ANSI standards, its protection features include non-vented panels on the AR only, standard may have ventilation on rear doors or on auxiliary compartments. Bus insul/isol is optional on AKD-20, standard on AR, and it integrates the state-of-the-art EntelliGuard<sup>®</sup> breaker-trip unit system. It also features an optimized footprint that fits into a smaller area for the most common configurations.

EntelliGuard<sup>®</sup> G circuit breakers are low voltage circuit breakers, the next step in the evolution of a line known for exceptional reliability and performance. They are available from 800 A up to 6000 A on AKD-20, 5000 A on AR, with fault interruption ratings up to 150 kAIC – without fuses.

Integral to the EntelliGuard G line are the new, state-of-the-art EntelliGuard TU Trip Units, which provide superior system protection, system reliability, monitoring and communications. The breaker-trip unit system delivers superior circuit protection without compromising either selectivity or arc flash protection.

The EntelliGuard breaker-trip unit system demonstrates reliable electric power distribution, circuit protection and personnel protection.



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1918	1960	1977	1980	1998	2005	2008	2014
First metal-clad switchgear	AKD-5 switchgear introduced	AKD-6 switchgear with AKR breakers	AKD-8 switchgear and MVT-9 trip unit	AKD-10 switchgear and Wavepro breakers	Entellisys® switchgear and EntelliGuard Breaker	AKD-20 switchgear and EntelliGuard G breaker	AKD-20 AR switchgear and EntelliGuard G breaker

### Arc flash protection and selectivity Now you don't have to choose

Modern economic reality and the regulatory environment demand system performance while recognizing the need to protect against the arc flash hazards that expose maintenance personnel to dangerous levels of heat, electrical energy, debris from damaged equipment and concussive forces.

The challenge is to provide both better personnel protection by minimizing arc flash hazards and maintain electrical power to mission-critical loads. But these objectives often seem to conflict, pitting the speed and sensitivity required to optimize safety against the sequence of operations and interlocking required to maximize power system availability.

The EntelliGuard G breaker-trip unit system meets the challenge. It achieves selectivity in a wide range of situations without excessive sacrifice of arc flash protection. With its Reduced Energy Letthrough setting (RELT), the system protects at HRC1 or 2 for available fault currents as high as 100 kA. Here's how:

- Multiple short time bands under 100 ms optimally fit above the instantaneous clearing times of the EntelliGuard G circuit breaker
- Alternate Instantaneous setting (RELT) mitigates arc flash hazard while maintaining complete selectivity during normal operation, with an option for a positive feedback signal
- Special algorithm provides Instantaneous protection and simultaneously achieves selectivity – even when set low, it can provide 100,000A of selectivity
- Completely adjustable ST and GF Zone Selective Interlocking optimize restrained and unrestrained bands
- Zone Selective Instantaneous protection, multiple zone protection, 3 cycle clearing and selectivity are provided simultaneously
- Instantaneous trip adjusts up to 30X trip plug rating



### Advantages of AKD-20 low voltage switchgear



AKD-20 includes many features that address the needs of system reliability, arc flash protection and reduced footprint size.

- The optimized footprint uses smaller section sizes when possible. Sections are provided in 22", 34" available on AKD-20, not on AR
- Breaker compartment doors have no ventilation openings, thus protecting operators from hot ionized gases vented by the breaker during circuit interruption



- A superior bus system offers different levels of protection
- Insulated and isolated bus makes maintenance procedures touch friendly to reduce the risk of arc flash
- True closed-door drawout construction is standard with all AKD-20 equipment. The breaker compartment doors remain stationary and closed while the breaker is racked out from the connect position, through test, to the disconnect position. Doors are secured with rugged 1/4-turn latches



 An easy-to-read metal instrument panel above each circuit breaker holds a variety of control circuit devices, including the RELT switch



• Each circuit breaker is located in a completely enclosed ventilated compartment with grounded steel barriers to minimize the possibility of fault communication between compartments





- Optional safety shutters protect operators from accidental contact with live conductors when the breaker is withdrawn
- Easy access to equipment compartments simplifies maintenance of the breaker cubicle and control circuit elements as well as inspection of the bolted bus connections
- The conduit entrance area meets NEC requirements. Extended depth frame options are available in 7" and 14" sizes for applications requiring additional cable space. The section width also can be increased for additional cable space
- A rail-mounted hoist on top of the switchgear provides the means for installing and removing breakers from the equipment. This is a standard feature on NEMA 3R outdoor walk-in construction and optional on indoor construction



- Control wires run between compartments in steel riser channels. Customer terminal blocks are located in metalenclosed wire troughs in the rear cable area. Intercubicle wiring is run in a wireway on top of the switchgear, where interconnection terminal blocks are located
- All EntelliGuard G circuit breakers are equipped with rollers and a guidebar to provide easy and accurate drawout operation
- An optional remote racking device reduces the risk of the arc flash hazard by allowing the operator or electrician to move the breaker anywhere between the DISCONNECT and CONNECT positions from outside the arc flash boundary



- Optional infrared (IR) scanning windows can be installed in the switchgear rear covers to facilitate the use of IR cameras for thermally scanning cable terminations
- AKD-20 switchgear can be expanded easily to handle increased loading and system changes.
   Specify a requirement for a fully equipped future breaker to obtain a cubicle that has been set up for additional breaker installation, or add vertical sections without modifications or the use of transition sections





An array of safety interlock and padlocking features are available to accommodate any type of lockout-tagout procedure a customer may have.

- on the breaker to keep it open and trip free
- on the breaker in the TEST or DISCONNECT position
- on the breaker to prevent racking when the breaker contacts are closed
- on the cubicle door latch to prevent unauthorized entry into the breaker compartment
- on the cubicles to prevent unauthorized installation of a breaker that has been removed from the cubicle for equipment or load maintenance
- mechanical interlocking of two breakers, in various configurations, to prevent procedural errors

### **AKD-20 AR** Arc resistant low voltage switchgear

#### AKD-20 AR : Protection you can count on

ABB's AKD-20 Arc Resistant (AR) Switchgear solutions are for applications where an extra margin of safety is essential. They meet the IEEE C37.20.7 Type 2B AR standard which states that the equipment will provide arc resistance protection on the front, rear, and sides while opening designated low voltage compartments.

#### Think ahead: Redirect arc flash explosions

AKD-20 AR is designed to contain and redirect the arc flash energy and exhaust gases up through the plenum at the top of the enclosure and away from the operator. In the case of an arc flash event, pressure activated flaps slam shut to seal ventilation areas in the rear cable compartment.

The rugged dead front panels protect personnel from the explosive force of arc flash occurrences. The circuit breaker cubicle doors are provided with a reinforced escutcheon gasket, protecting operators from exhaust gases and other materials.

### Designed for the safety of personnel and equipment

The AKD-20 AR is designed with the safety of your personnel and equipment in mind. The smaller footprint allows for flexibility in your plans.

#### **AR features:**

- Internal exhaust chimney
- Heavy-duty enclosure
- Same footprint as standard AKD-20 and Entellisys
- Insulated/isolated bus
- Bus compartment barriers
- Section barriers and shutters
- Push-to-latch circuit breaker cubicle doors
- · Pressure activated rear vent flaps
- Reinforced circuit breaker escutcheon gasket
- Plenum flange
- Full height hinged and bolted rear doors
- · Floor plates in cable compartment

### **AKD-20** The most powerful technology



#### The best in power management

A large amount of information flows inside through every switchgear lineup in the form of power (volts, amps, waveforms) passing through. With the proper devices and meter and trip unit Power Management Control System (PMCS), you can selectively access this wealth of information. PMCS is the easy-to-use software package that turns a desktop computer into a virtual window for tracking and controlling facility power. It can help you increase productivity, decrease downtime, improve predictive maintenance, increase facility safety and diagnose power quality problems. With just a few clicks of a mouse, you can gain real-time access to the family of meter and trip units devices and most third-party devices or systems. With PMCS's powerful analytical tools, you can perform advanced power quality analysis, monitor energy consumption, and even manage loads. These features are all available through sophisticated graphics and a highly intuitive interface. PMCS is both ModBus RTU® and Modbus TCPIP Ethernet compatible. They all add up to the most flexible, open-architecture, highperformance power management system available today.



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#### The best in metering and power quality

The latest high technology EPM devices - the EPM 6000 and 9000 series - are available for the AKD-20. They boast broad capabilities for usage monitoring, cost allocation, load monitoring, demand tracking, common couplings with utilities, load and process control, and power quality monitoring.

These EPMs cover the moderate range of the metering spectrum, providing solutions for panel mount and submetering applications (EPM 6000), and the high end of the power quality spectrum (EPM 9450Q and 9650Q). The Power Quality Meter System, PQM II, is also available for applications requiring a feature set between the EPM 6000 and EPM 9000 offerings.

### **AKD-20** Ratings and dimensions

AKD-20 indoor low voltage switchgear height is 92" with available breaker stacking space of 84". Optional 78" high indoor equipment, with a breaker stacking space of 70", is available. The breaker frame size and type determine both the width of the breaker sections and the minimum depth of the switchgear line-up. The deepest device in the line-up determines the depth of the entire line-up.

Envelope size			Instantaneous interrupting rating (kA)						Switchgear dimensio	
	Breaker type	Continuous amps	240V	480V	600V	Short-time ratings (kA)	Close & latch rating (kA)	Minimum width	Minimum depth	Optional depth
	S		65	65	50	50	42			
	N	400 —	65	65	65	65	42		60"	67" or 74"
	Р	400 —	100	100	65	65	42			
	Ν		65	65	65	65	42			
1	S	800	65	65	50	50	42			
1	Р		100	100	65	65	42			
	N	1600 —	65	65	65	65	42			
	Р	1600	100	100	65	65	42			
	N	2000 —	65	65	65	65	42	22"		
-	Р	2000 —	100	100	65	65	42			
2	Е	800	85	85	85	85	65			
	М	800	100	100	85	85	65			
	E	1000	85	85	85	85	65			
	М	1600 —	100	100	85	85	65			
	Е	2000	85	85	85	85	65			
	М	2000 —	100	100	85	85	65			
	Ν		65	65	65	65	65	30"		
-	E	3200	85	85	85	85	65			74"
	М		100	100	85	85	65			
3 -	М	3200	100	100	100	100	85	34"		
	L		150	150	100	100	100			54"
	М	1000	100	100	100	100	85			
	L	4000 —	150	150	100	100	100			
	М	5000	100	100	100	100	85	38"	67"	7 4 11
_	L	6000	150	150	100	100	100			74"

Sample AKD-20 layout



### **AKD-20 AR** Ratings and dimensions

#### Standards and approvals

- IEEE C37.20.7 Type 2B
- ANSI C37.20.1
- UL 1558, UL1066

#### Ratings

- System Voltage Nominal (Max): 480 (508)-600 (635) Volts
- Main Bus: 800-5000 Amp
- Enclosure Type: Indoor NEMA 1,54 inch deep frame
- Internal Arc Current: 65kA (85kA - consult factory)
- (RMS) at 0.5 sec

#### Other options

- Rear extensions to 60, 67, 74 inch deep frame
- Infrared scanning window in rear doors
- Lockable T-handles on circuit breaker cubicle door
- · Lockable T-handles on rear doors

#### **Guideform specifications**

AKD-20 Arc Resistant switchgear is provided in NEMA 1 indoor construction for electrical systems rated up to 5000 A, 600 volts, 65kA. AKD-20 Resistant switchgear meets the requirements of the following IEEE and UL standards:

- IEEE C37.20.1 (2002) Metal-Enclosed Low Voltage
  Power Circuit Breaker Switchgear
- IEEE C37.20.7 (2007) Guide for Testing Metal-Enclosed
- Switchgear for Internal Arcing Faults (tested toType 2B requirements)
- UL1558 Metal-Enclosed Low Voltage Power Circuit Breaker Switchgear

AKD-20 Arc Resistant switchgear is provided with a plenum flange on the top of each vertical section (refer to conduit/floorplan detail below).

The plenum flange mates with the owner-supplied plenum. ABB will provide the following relative to the plenum:

- 1. Details on the minimum material thickness for the plenum
- 2. Details on the minimum cross section of the plenum (minimum ceiling height 10FT)
- 3. Details on the mating plenum flange on the top of each vertical section
- 4. Exhaust port with rodent screen and hinged flap for use on the exiting end of the plenum

Cubicles with provisions for future circuit breakers are provided with a cover plate in the circuit breaker door cutout and a cassette barrier behind the door. All circuit breaker cubicle doors are provided with a "push-to-latch" me chanism, which eliminates the need for any additional motions to secure the circuit breaker door – a critical factor in maintaining the Type 2B Arc Resistant rating of the equipment.

#### Conduit space – Envelope 1 and 2 circuit breakers – Main/Tie/Feeder Available in 22 in and 30 in widths (30in wide section with 3.5in conduits shown)



#### Example elevation drawings – please consult factory for additional configurations

6



MT22-2

CABLE CONN

MAIN OR TIE



CABLE CONN

MAIN OR TIE

0



MAIN OR TIE



CABLE CONN

MAIN



MT22-4

MAIN OR TIE



CABLE CONN

MAIN OR TIE









BUS CONN

TIE



BUS CONN FDR W/ CABLE TAP

F22-7

F22-6

BUS CONN FDR

W/ CABLE TAP

BUS CONN FDR W/ CABLE TAP

F22-7A

F22-8 BUS CONN FDR W/ CABLE TAP



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