



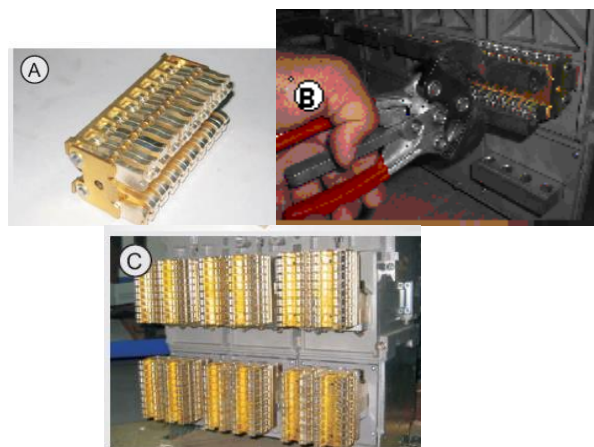
EntelliGuard® G Circuit Breaker Accessories


Clusters:


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These are the main isolating contacts which are fitted to the rear terminals on the moving portion of the with drawable unit

As part of standard inspection and maintenance procedures, cluster contacts have been designed to be easily and quickly removed and replaced using cluster pliers. These clusters are mounted horizontally and vertically thru cluster pads for different frame sizes. The slot is provided on the terminals for locking the clusters. For higher current and short circuit ratings the clusters are assembled parallel.



 **WARNING:** Before installing any accessories, turn the breaker OFF, disconnect it from all voltage sources, and discharge the closing springs.

 **AVERTISSEMENT:** Avant d'installer tout accessoire, mettre le disjoncteur en position OFF, le déconnecter de toute tension d'alimentation, et décharger les ressorts d'armement

Removal of Cluster assembly using cluster pliers:

1. Turn the breaker off and discharge the closing springs by depressing the OFF and ON buttons in the sequence OFF-ON-OFF. Verify that the breaker OFF-ON indicator shows OFF on a green background and that the charge indicator shows DISCHARGE on a white background. If installing in a draw-out type breaker remove breaker from adaptor (cassette) before continuing.
2. The breaker should be safely isolated and fully removed from the cassette/panel.
3. Inspect the rear cluster contacts for signs of overheating and wear and replace if necessary.
4. Hold & position the cluster plier jaws on the cluster fingers of the cluster finger assembly at the rear ends.
5. Press the extended handles of the cluster plier assembly such that the cluster assembly becomes loose on the rear terminals as shown in fig B.

Table 1. Cluster Catalog and Ratings

Envelope Size	Catalog #	Current Rating
Envelope 1	G13HCLS	1250A
	G16HCLS	1600A
	G20HCLS	2000A
Envelope 2	G20MCLS	2000A
	G25MCLS	2500A
	G32MCLS	3200A
Envelope 2.5	G20HCLS	4000A
Envelope 3	G40LCLS	4000A
	G50LCLS	5000A
	G64LCLS	6400A

6. Slide outwards the cluster assembly over the rear terminals.

Installing Cluster assembly using cluster pliers:

1. Hold & position the cluster plier jaws on the cluster fingers of the cluster finger assembly at the rear ends
2. Press the extended handle of the cluster plier assembly such that the cluster assembly opens at the other end.

3. Slide the cluster assembly along with the cluster pliers on to the rear terminals.
4. Release the extended handles gently so that the clusters properly seats on the grooves of rear terminal
5. Assemble the breaker in the cassette

These instructions do not purport to cover all details or variations in equipment nor, to provide contingency to be met in connection with installation, operation, or maintenance. Should further information be desired, or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to GE.

GE
41 Woodford Ave, Plainville, CT 06062
www.geelectrical.com

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