



DEH-0006889 Installation Guide

EntellEon^{*} Door-in-Door Front

WARNING

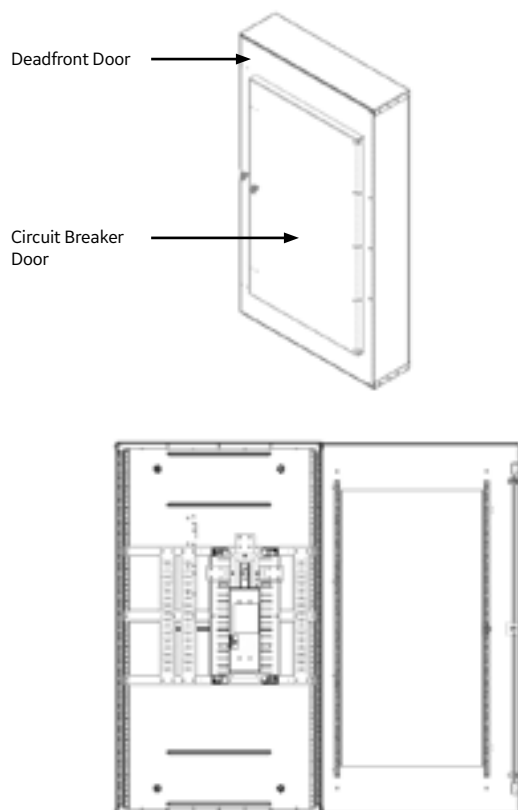
Danger of electrical shock or injury. Turn OFF power ahead of the panelboard or switchboard before working inside the equipment or removing any component. Equipment is to be installed and maintained by properly trained and qualified personnel only.

Door-in-Door (DID) Front Assembly

^{*}DID Front is already installed from factory

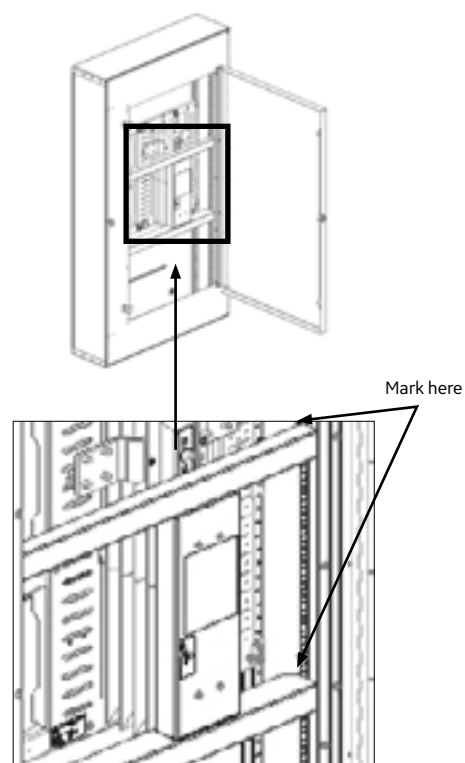
STEP 1

Open the Deadfront Door and proceed to install the panelboard interior components including wiring per customer specification.



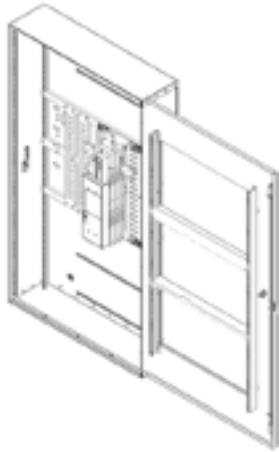
STEP 2

Close the Deadfront Door and open the Circuit Breaker Door, align the top and bottom Front Fillers with the Bus Stack Cover and mark their positions on the mounting rails.



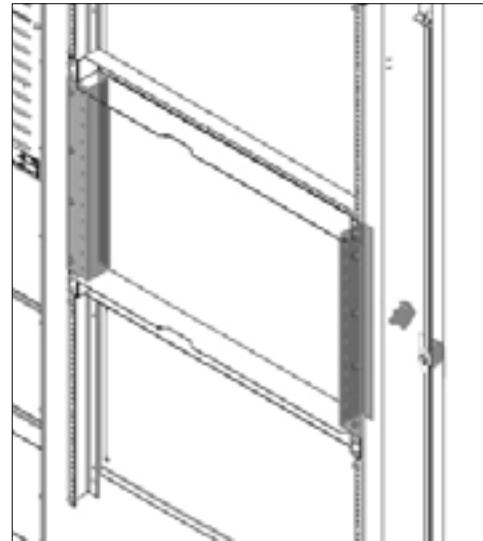
STEP 3

Open Deadfront Door. Align top and bottom Front Fillers with mark made in step 2 and install using the ¼"-20 steel thread forming screws provided. If there is an interference or an excessive gap between the Bus Stack Cover of the panelboard interior and the top and bottom Front Fillers when the Deadfront Door is closed, loosen the screws and adjust vertical position.



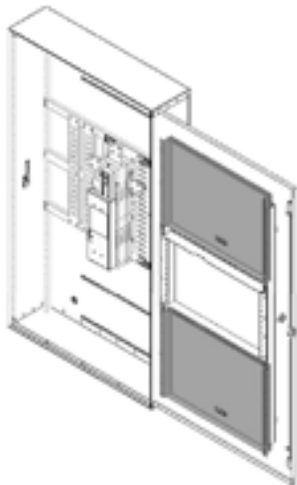
STEP 4

Install left and right Filler Support Rails between the two Front Fillers with the ¼"-20 steel thread forming screws provided.



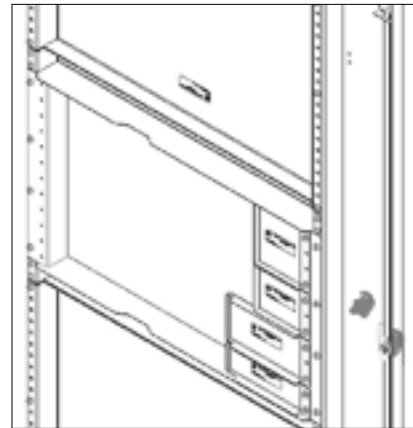
STEP 5

Install top and bottom Fronts to cover remaining space using the ¼"-20 steel thread forming screws provided.



STEP 6

Install Spacers as needed using the ¼"-20 steel thread forming screws provided.



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All values are design or typical values when measured under laboratory conditions.