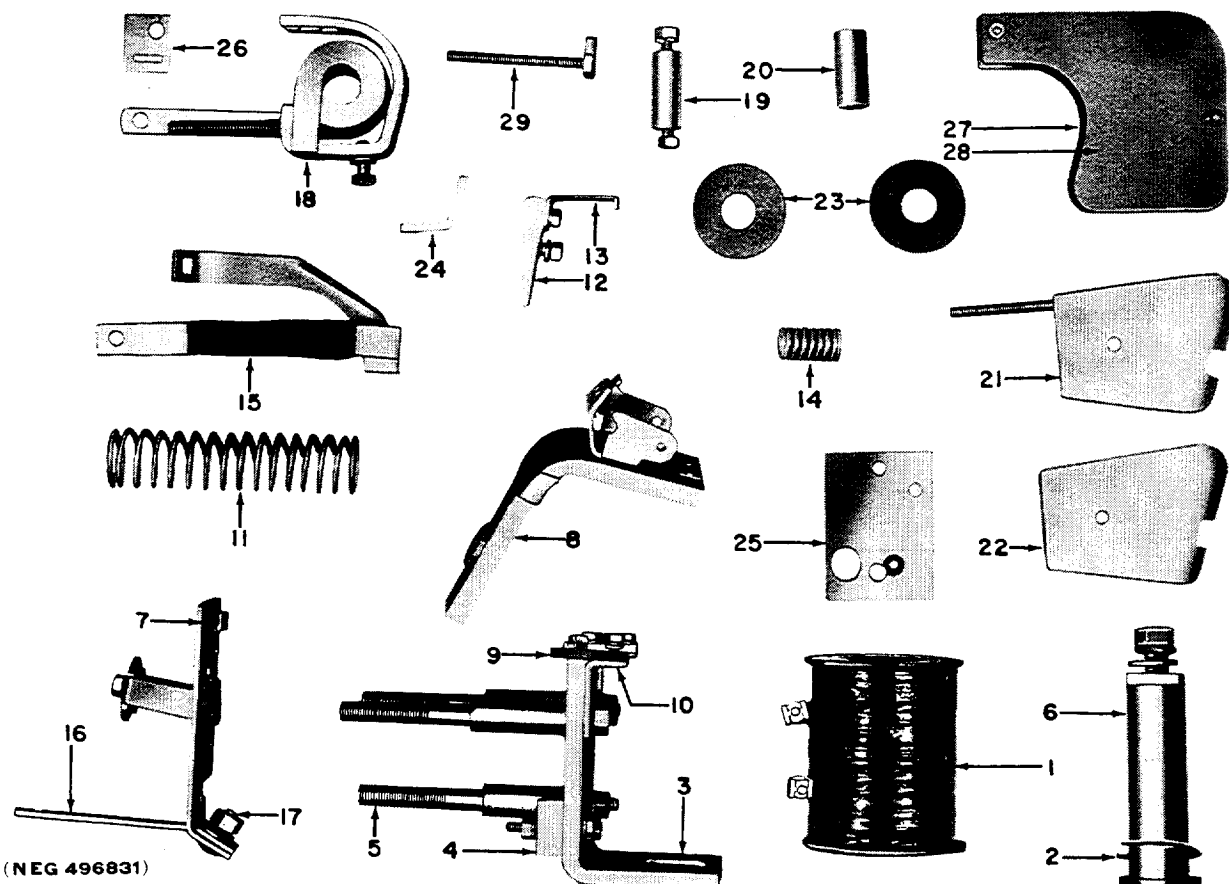


# RENEWAL PARTS

## IC2800-1173 CONTACTORS

(also CR2800-1173)

Forms N and P



### PARTS RECOMMENDED FOR NORMAL STOCK

Ref. No.	Cat. No.	No. Required	Description
1	-----	1	Operating coil (see table on page 2)
	-----	Δ	Set of interlock contacts (see table on page 2)
12	5351643	1	Movable contact tip, for IC2800-1173N contactor
12	5306170G2	1	Movable contact tip, for IC2800-1173P contactor
24	5352149	1	Stationary contact tip, for IC2800-1173N contactor
24	5306170G1	1	Stationary contact tip, for IC2800-1173P contactor
14	2414865	1	Compression spring for movable contact tip
11	2416433	1	Compression spring for armature
15	6969508G1	1	Shunt with connection strip
27	3671036P2	1	Arc chute side, right-hand
28	3671035P2	1	Arc chute side, left-hand

Δ If interlock is used, a quantity of one set is required for each interlock switch unit.

When ordering renewal parts, give quantity, catalog number, description of each item required, and complete nameplate reading.



**IC2800-II73 CONTACTORS**

Ref. No. 1 - OPERATING COILS - 1 Required

NOTE: - The operating coil is identified by the number following the form letter in the IC designation.

EXAMPLE: - IC2800-1173-N-2-B requires operating coil number 2, Cat. No. 22D87G10.

Coil No.	Cat. No.	Coil No.	Cat. No.	Coil No.	Cat. No.	Coil No.	Cat. No.
2	22D87G10	12	22D87G11	22	22D87G10	32	22D87G12
3	22D87G3	13	22D87G12	23	22D87G3	33	22D87G13
4	22D87G2	14	22D87G13	24	22D87G2	34	22D87G14
5	22D87G4	15	22D87G14	25	22D87G4	35	22D87G15
6	22D87G5	16	22D87G15	26	22D87G5	36	22D87G16
7	22D87G6	17	22D87G16	27	22D87G6	37	22D87G19
8	22D87G6	18	22D87G19	28	22D87G7	38	22D87G20
9	22D87G7	19	22D87G20	29	22D87G8	39	22D87G21
10	22D87G8	20	22D87G21	30	22D87G9	40	22D87G22
11	22D87G9	21	22D87G22	31	22D87G11		

**ELECTRICAL INTERLOCKS**

NOTE: - The interlock is identified by the letter or letter and number following the coil number in the IC designation.

EXAMPLE: - IC2800-1173-N-2-B requires interlock letter B, Cat. No. IC2956A200C.

IC2800-1173-N-2-X2 requires interlock letter and number X2, Cat. No. 9665137G1.

Interlock Letter	Interlock Switch Unit		§ Set of Interlock Contacts	† Interlock Mounting Kit
	Right-hand	Left-hand		
Catalog Number				
B	-----	IC2956A200C	6960053G3	IC2956A203D
C	-----	IC2956A200B	6960053G3	IC2956A203D
D	-----	IC2956A200A	6960053G3	IC2956A203D
E	IC2956A200C	-----	6960053G3	IC2956A203D
F	IC2956A200B	-----	6960053G3	IC2956A203D
G	IC2956A200A	-----	6960053G3	IC2956A203D
AB	-----	IC2956A200AC	6960053G22	IC2956A203D
AC	-----	IC2956A200AB	6960053G22	IC2956A203D
AD	-----	IC2956A200AA	6960053G22	IC2956A203D
AE	IC2956A200AC	-----	6960053G22	IC2956A203D
AF	IC2956A200AB	-----	6960053G22	IC2956A203D
AG	IC2956A200AA	-----	6960053G22	IC2956A203D

† Includes mounting bracket, operating arm, mounting screws and lock washers.

§ Includes movable and stationary contacts with springs and contact-holding screws.

Interlock Number	Interlock Switch Unit		#Set of Interlock Contacts	Interlock Number	Interlock Switch Unit		#Set of Interlock Contacts
	Right-hand	Left-hand			Right-hand	Left-hand	
	Cat. No.	Cat. No.			Cat. No.	Cat. No.	
X2	-----	9665137G1	6960053G5	X5	9665137G4	9665137G1	6960053G5
X3	9665137G4	-----	6960053G5	X6	9665137G4	9665137G3	6960053G5
X4	9665137G2	9665137G1	6960053G5	X21	9665137G2	9665137G3	6960053G5

# Includes movable and stationary contacts with compression springs.

**COMPLETE LIST OF PARTS**

Ref. No.	Cat. No.	No. Required	Description
2	8626009P4	1	Retaining washer for operating coil
	147A5848P5	*	Washer, shim
3	6982581P1	1	Magnet frame
4	6982580P3	1	Armature stop
	N26P21024B	2	Screw fastening armature stop to frame (1/4 in.-20, 1 1/2 in. hex. hd. slot, pro. fin.)
	577A104P4	2	Nut for screw N26P21024B
5	6982580P5	3	Supporting post for frame

\* Use as required to insure that coil is snug.

# IC2800-1173 CONTACTORS

GEF-3284E

## COMPLETE LIST OF PARTS (CONT'D)

Ref. No.	Cat. No.	No. Re-quired	Description
6	5304780G3	1	Magnet core
	N22P29016B	1	Screw fastening magnet core to frame (1/2 in.-13, 1 in. hex. hd. slot, pro. fin.)
7	6969501G1	1	Base plate
8	6982582G1	1	Armature with tip support
9	6980186P3	2	Guide plate for armature
10	6982580P8	1	Supporting bracket for guide plate
	N26P21008B	4	Screw fastening armature guide to frame or supporting bracket (1/4 in.-20, 1/2 in. hex. hd. slot, pro. fin.)
11	2416433	1	Compression spring for armature
	6982580P9	1	Retainer for compression spring
	N26P23008B	1	Screw fastening spring retainer (5/16 in.-18, 1/2 in. hex. hd. slot, pro. fin.)
12	5351643	1	Movable contact tip for IC2800-1173N contactor
12	5306170G2	1	Movable contact tip for IC2800-1173P contactor
13	5353262	1	Arcing horn for contact tip
	N26P21006B	1	Screw fastening arcing horn to contact tip (1/4 in.-20, 3/8 in. hex. hd. slot, pro. fin.)
14	2414865	1	Compression spring for movable contact tip
15	6969508G1	1	Shunt with connection strip
	N26P23008B	1	Screw fastening shunt to movable contact tip (5/16 in.-18, 1/2 in. hex. hd. slot, pro. fin.)
16	5352113	1	Bus bar for shunt
17	N62P25014B	1	Bolt fastening shunt and bus bar to base plate (3/8 in.-16, 7/8 in. pro. fin.)
18	6914805G3	1	Blowout coil and support
19	6903416	1	Magnet core for blowout coil
20	6903415	1	Insulation sleeve for core
21	6914815G1	1	Pole piece with stud
22	6914806P2	1	Pole piece
23	6907875	2	Insulation washer for blowout coil
	N26P23040B	1	Screw fastening pole pieces and core (5/16 in.-18, 2 1/2 in. hex. hd. slot, pro. fin.)
24	5352149	1	Stationary contact tip for IC2800-1173N contactor
24	5306170G1	1	Stationary contact tip for IC2800-1173P contactor
	N26P23012B	1	Screw fastening stationary contact to blowout coil support (5/16 in.-18, 3/4 in. hex. hd. slot, pro. fin.)
25	6906186	1	Spacer between blowout coil and base
	N51P16008B	1	Screw fastening spacer to blowout coil support (10-32, 1/2 in. fl. hd. pro. fin.)
26	5351630	1	Insulation supporting plate for blowout coils
	117A7148G2	1	Arc chute, complete
27	3671036P2	1	Arc chute side, right-hand
28	3671035P2	1	Arc chute side, left-hand
	N57P16032	2	Screw fastening arc chute sides together (10/32, 2 in. pan hd., pro. fin.)
29	6914804G4	1	Supporting stud for blowout coil support and arc chute

### LOCK WASHERS

Cat. No.	Description
N405P41B	For 1/4 in. screw
N405P42B	For 5/16 in. screw
N405P43B	For 3/8 in. screw
N405P45B	For 1/2 in. screw
N405P46C3	For 9/16 in. screw

### WASHERS

Cat. No.	Description
N402P12B	For 5/16 in. screw
N402P13B	For 3/8 in. screw
N402P45B	For 1/2 in. screw

### NUTS

Cat. No.	Description
N210P23B	5/16-18, hex. std
N203P23B	5/16 in.-18, hex. std
N203P25B	3/8 in.-16, hex. std
N238P16C	10-32, hex. nut with lockwasher

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**OHIO**  
 Cincinnati 2 . . . . . 444 W. Third St.  
 \*Cincinnati 32 . . . . . 260 W. Mitchell Ave.  
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**ALABAMA**  
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**ARIZONA**  
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 \* (Los Angeles) Ontario . . . . . Ontario International Airport  
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 † Sacramento 14 . . . . . 99 North 17th St.  
 † San Francisco 3 . . . . . 1098 Harrison St.

**COLORADO**  
 Denver 5 . . . . . 3353 Larimer St.

**CONNECTICUT**  
 (Southington) Plantsville . . . . . 370 Atwater St.

**FLORIDA**  
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 (Miami) Hialeah . . . . . 1062 E. 28th St.  
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**IOWA**  
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**KANSAS**  
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**KENTUCKY**  
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**MARYLAND**  
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**MASSACHUSETTS**  
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**MICHIGAN**  
 Detroit 2 . . . . . 5950 Third St.

**MINNESOTA**  
 Minneapolis 12 . . . . . 2025-49th Ave., N.

**MISSOURI**  
 Kansas City 20 . . . . . 3525 Gardner Ave.  
 St. Louis 10 . . . . . 1115 East Road

**NEW YORK**  
 Albany . . . . . 1097 Central Ave.  
 Buffalo 11 . . . . . 318 Urban St.  
 \*(New York) Linden, N. J. . . . . 1611 W. Elizabeth Ave.  
 (New York) North Bergen, N. J. . . . . 6001 Tonnelle Ave.  
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