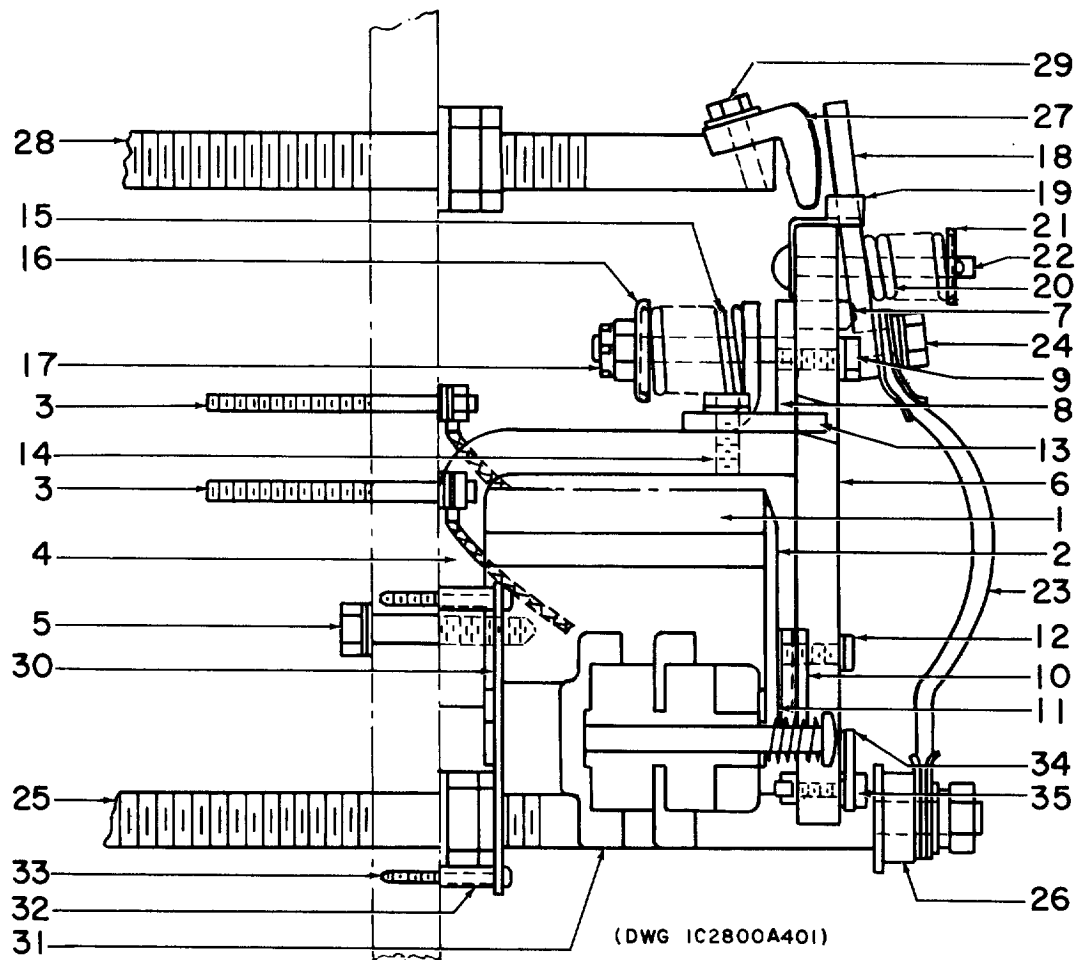


# RENEWAL PARTS



## IC2800-A401A CONTACTOR

NOTE:—When ordering parts for a form of the contactor not covered by this bulletin, give reference number, description of part, complete nameplate reading, and above bulletin (GEF) number. Do not use catalog number when form for which the parts are needed is not covered by the bulletin.



IC2800-A401A contactor

When ordering renewal parts, give quantity, catalog number, description of each item required, and complete nameplate reading.



**IC2800-A401A CONTACTOR**

**PARTS RECOMMENDED FOR NORMAL STOCK**

Ref. No.	Catalog Number	No. Required	Description
1	----- 6960053G3	1 1	Operating coil (see table below) Set of interlock movable and stationary contacts with springs and contact-holding screws
18	4953034G1	1	Movable contact finger
27	287A160G1	1	Stationary contact
20	2414331	1	Compression spring for movable contact finger
15	2413600	1	Compression spring for armature
23	4953035G1	1	Shunt for movable contact finger

Ref. No. 1 - OPERATING COILS - 1 Required

NOTE:- The operating coil is identified by the number following the form letter in the IC designation.

EXAMPLE:- IC2800-A401-A-2 requires coil No. 2, Cat. No. 22D14G4.

Coil No.	Catalog Number	Coil No.	Catalog Number	Coil No.	Catalog Number	Coil No.	Catalog Number
2	†22D14G4	5	†22D14G15	8	†22D14G19	11	22D16G36
3	†22D14G44	6	†22D14G45	9	†22D14G42	12	22D16G37
4	†22D14G7	7	†22D14G3	10	22D16G3	13	†22D14G19

†Requires copper jacket Cat. No. 2494628.

**COMPLETE LIST OF PARTS**

Ref. No.	Catalog Number	No. Required	Description
2	1400212	1	Retaining washer for operating coil
3	2465887	2	Connection stud for operating coil
4	4954554G2	1	Magnet frame with core
5	N26P23028B	1	Screw fastening magnet core to 3/4 in. base (5/16 in. -18, 1 3/4 in. hex. hd. slot, pro. fin.)
5	N26P23032B	1	Screw fastening magnet core to 1 in. base (5/16 in. -18, 2 in. hex. hd. slot, pro. fin.)
5	N26P23040B	1	Screw fastening magnet core to 1 1/2 in. base (5/16 in. -18, 2 1/2 in. hex. hd. slot, pro. fin.)
6	8627460	1	Armature
7	5353233	1	Fulcrum pin for armature
8	4953005G2	1	Fulcrum plate with stud
9	N26P21012B	2	Screw fastening fulcrum plate to armature (1/4 in. -20, 3/4 in. hex. hd. slot, pro. fin.)
10	8627461	1	Shim for armature
11	8058928	1	Shim clamp
12	N75P15012	2	Screw fastening shim and clamp to armature (8-32, 3/4 in. pan hd. brass)
13	4951567	1	Guide for armature
14	N26P21012B	2	Screw fastening guide to magnet frame (1/4 in. -20, 3/4 in. hex. hd. slot, pro. fin.)
15	2413600	1	Compression spring for armature
16	2446469	1	Spring seat for compression spring
17	N225P23B	1	Retaining nut for compression spring (5/16 in. -18, hex. castle nut, pro. fin.)
18	4953034G1	1	Movable contact finger
19	5300386	1	Guide for movable contact finger
20	2414331	1	Compression spring for movable contact finger
21	463692	1	Spring seat for compression spring

**IC2800-A401A CONTACTOR**

GEF-4109

Ref. No.	Catalog Number	No. Required	Description
22	2498333	1	Guide pin for compression spring
23	4953035G1	1	Shunt for movable contact finger
24	N26P23008B	1	Screw fastening shunt to movable contact finger (5/16 in. -18, 1/2 in. hex. hd. slot, pro. fin.)
25	2496793	1	Connection stud for shunt (3/8 in. -16)
26	2496754	1	Stop for armature
27	287A160G1	1	Stationary contact
28	2496790	1	Connection stud for stationary contact (5/8 in. -11)
29	N26P23014B	1	Screw fastening stationary contact to connection stud (5/16 in. -18, 7/8 in. hex. hd. slot, pro. fin.)
30	723B245G6	1	Interlock with mounting bracket
31	IC2956A200C	1	Interlock switch unit
	6960053G3	1	Set of movable and stationary contacts with springs and contact-holding screws
32	576A228	2	Spacer between interlock bracket and base
33	576A144P8	2	Screw fastening interlock to base
34	575A557	1	Operating arm for interlock
35	N75P15012	1	Screw fastening operating arm to armature (8-32, 3/4 in. pan hd. brass)

Catalog Number	Description	Catalog Number	Description
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**NUTS**

N210P15B	8-32, hex. std
N210P16B	10-32, hex. std
N203P25B	3/8 in. -16, hex. std
N203P33B	5/8 in. -11, hex. std
N232P33C	5/8 in. -11, pal nut

**COTTER PIN**

N503P708B	5/32 in. by 1/2 in.
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**LOCK WASHERS**

N405P38B	For No. 8 screw
N405P39B	For No. 10 screw
N405P41B	For 1/4 in. screw
N405P42B	For 5/16 in. screw
N405P43B	For 3/8 in. screw

**PLAIN WASHERS**

N402P9B	For No. 10 screw
N402P12B	For 5/16 in. screw
N402P13B	For 3/8 in. screw
N402P17B	For 5/8 in. screw

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