

Installation Instructions  
for AKR Substructure  
Kits 343L690 G1 and G2

# Low-Voltage Power Circuit Breakers

## Position Switch Accessory

### General

These instructions detail the installation of the position switch accessory to the Type AKR drawout substructures.

Position Switch Kit Cat. No.	Substructure Typical Cat. No.
343L690G1	TAK___SS___
343L690G2	TAK___SR___

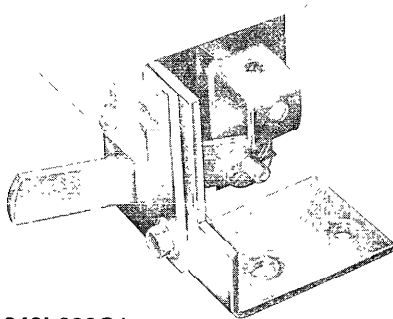
### Description

The position switch mechanism is activated by the AKR

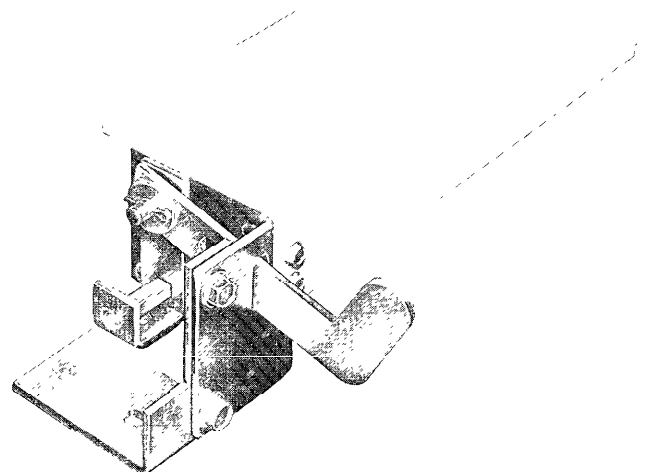
breaker when the breaker is in its CONNECTED position. The switch is a GE Type SBM control switch #10AR414. It is furnished by the customer.

### Installation

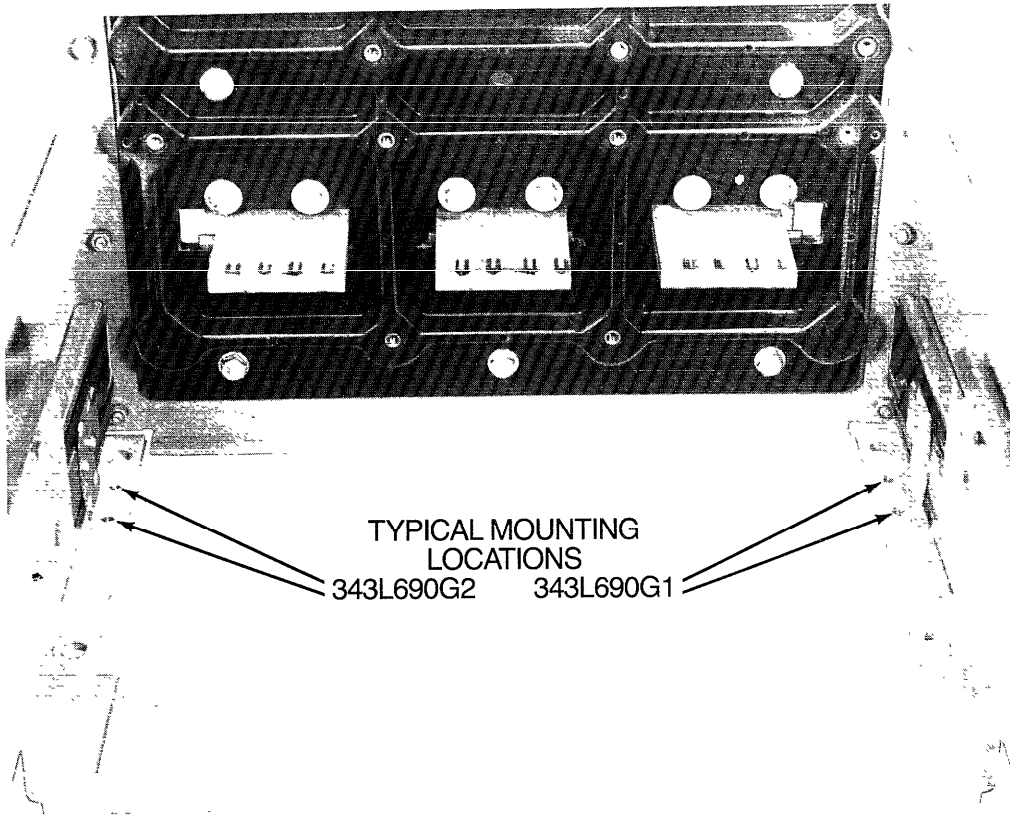
1. Mounting location depends on substructure type. Mount the 343L690G1 Position Switch in the lower right rear of the substructure or 343L690G2 in the lower left rear of the substructure.
2. Mounting holes exist so no drilling is required. All necessary hardware is provided.



343L690G1



343L690G2



TYPICAL MOUNTING  
LOCATIONS

343L690G2

343L690G1

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*These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation operation or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the General Electric Company.*

For further information  
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