



GE Spectra Series™ & ARMOR-CLAD® PLUGS

Spectra Series™ to ARMOR-CLAD® Plug Adapter Kits ARMOR-CLAD® to Spectra Series™ Plug Adapter Kits

KITS AVAILABLE

The following kits are available to convert all styles of Spectra Series™ plugs to ARMOR-CLAD® plugs:

- SBAC1G 30-100A w/o plug assist
- SBAC4G 200/225A and 30-100A with plug assist
- SBAC5G 400-800A

The following kits are available to convert ARMOR-CLAD® Style 7 and up plugs to Spectra Series™ plugs:

- ACSB1G 30-100A w/o plug assist
- ACSB4G 200/225A and 30-100A with plug assist

INSTALLATION

HANGER ASSEMBLIES

30-100A W/O PLUG ASSIST (FIGS 1 & 2): Replace the hanger assemblies from line and load end using the two 12-24 X 3/8" screws on each end. On ARMOR-CLAD®, use the upper outer holes.

200/225A AND 30-100A WITH PLUG ASSIST (FIGS 1 & 4): Replace the hanger assembly from load end using the two 12-24 X 3/8" screws. On ARMOR-CLAD®, use the upper outer holes. Replace the hanger assembly from line end using the two 1/4-20 X 3/8" screws. The line end should be done while the plate & stab shield assembly is removed. See FIG 5.

400-800A (FIGS 3 & 4): Replace the hanger assembly from line and load ends using the two 1/4-20 X 3/8" screws on each end. The line end should be done while the plate & stab shield assembly is removed. See FIG 5.

PLATE AND STAB SHIELD ASSEMBLY

(FIG 5): Replace the plate and stab shield assembly using the five 10-32 X 3/8" screws. Note that the interlock slide pins must align with the holes in the plug body.

When the Spectra Series™ plug is being converted to ARMOR-CLAD®, the contact shields must be removed by lightly taping on the narrow end.

When the ARMOR-CLAD® is being converted to Spectra Series™, the contact shields must be added. Insert one end into the base and rotate the other end until the shield snaps into place.

