

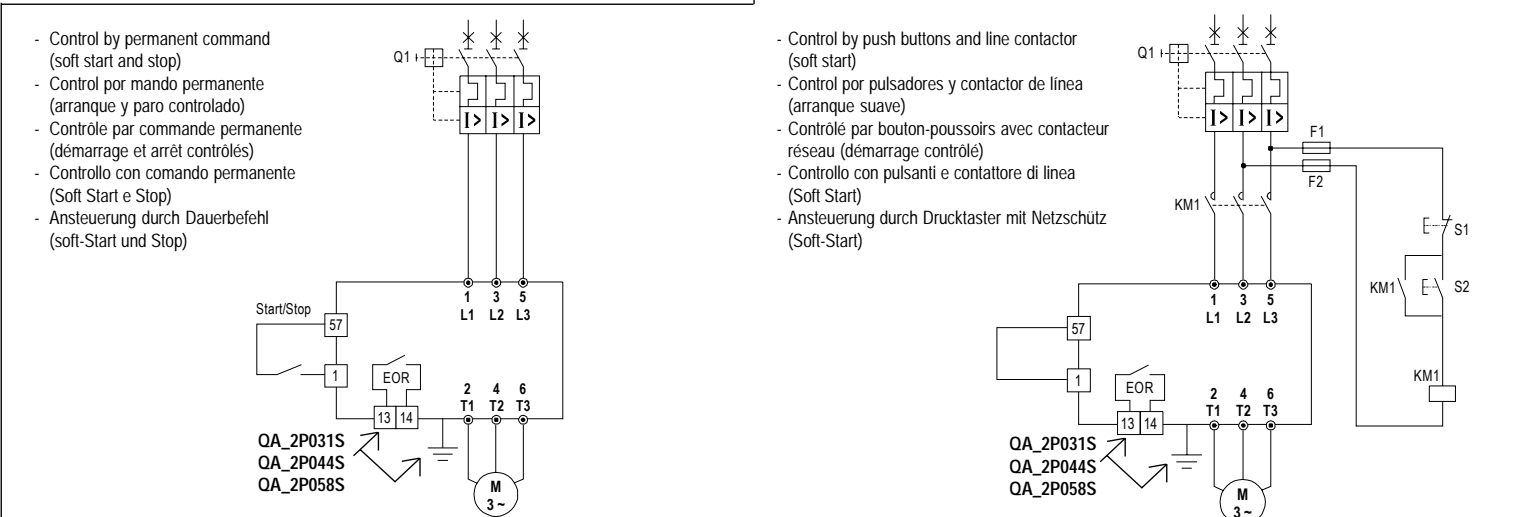
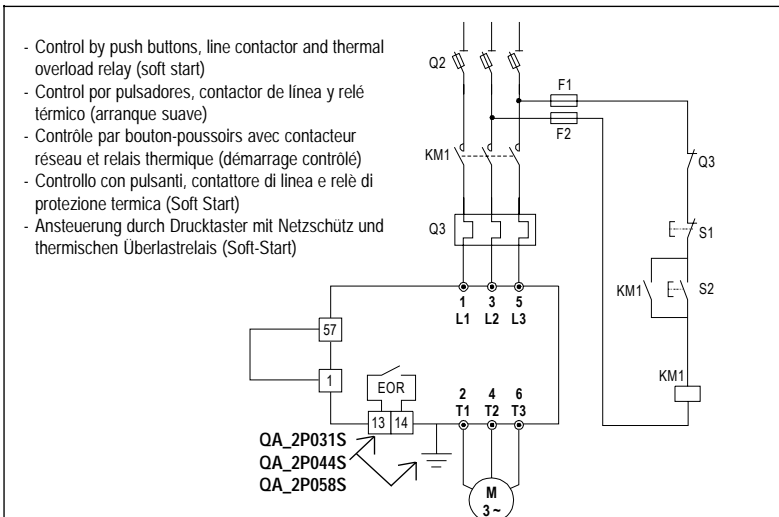
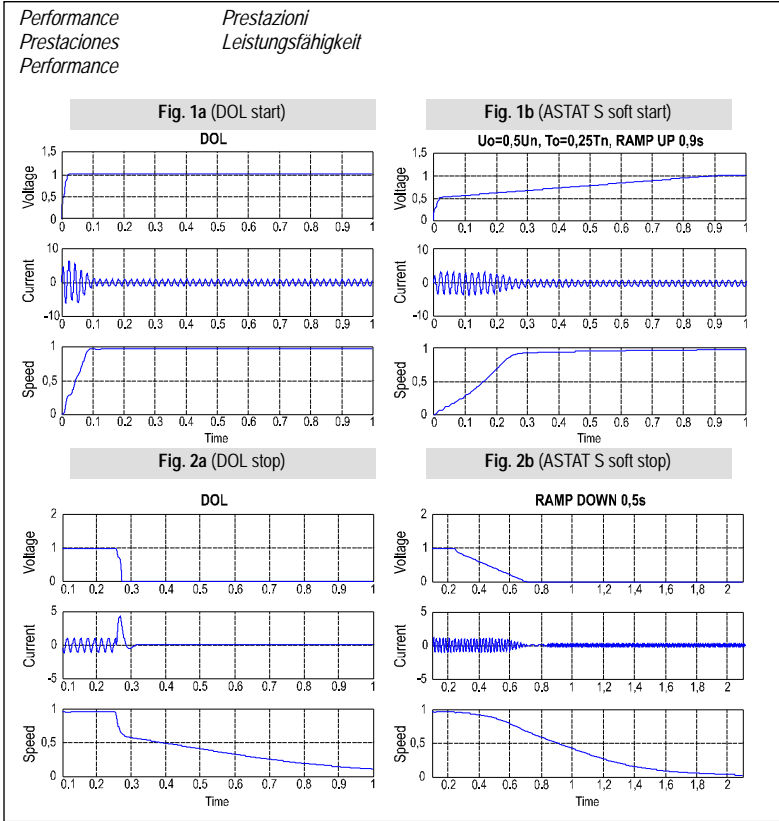


Motor rating selection		Seleziona taglia motore					
Selección de potencia de motor		Motorauswahl					
Sélection puissance de moteur							
ASTAT S	Rated Current	Frequency	MOTOR				
			220/230V	380/415V	480/500V	575/600V	
	A	Hz	kW - hp	kW - hp	kW - hp	kW - hp	
220V	QA02P008S	8	50/60	1.5 - 2	-	-	-
	QA02P017S	17	50/60	4 - 5	-	-	-
	QA02P022S	22	50/60	5.5 - 7.5	-	-	-
	QA02P031S	31	50/60	7.5 - 10	-	-	-
	QA02P044S	44	50/60	11 - 15	-	-	-
400V	QA02P058S	58	50/60	15 - 20	-	-	-
	QA12P008S	8	50/60	-	4 - 5	-	-
	QA12P017S	17	50/60	-	7.5 - 10	-	-
	QA12P022S	22	50/60	-	11 - 15	-	-
	QA12P031S	31	50/60	-	15 - 20	-	-
500V	QA12P044S	44	50/60	-	22 - 30	-	-
	QA12P058S	58	50/60	-	30 - 40	-	-
	QA22P008S	8	50/60	-	-	5.5 - 7.5	-
	QA22P017S	17	50/60	-	-	11 - 15	-
	QA22P022S	22	50/60	-	-	15 - 20	-
600V	QA22P031S	31	50/60	-	-	22 - 30	-
	QA22P044S	44	50/60	-	-	30 - 40	-
	QA22P058S	58	50/60	-	-	45 - 60	-
	QA32P008S	8	50/60	-	-	-	7.5 - 10
	QA32P017S	17	50/60	-	-	-	15 - 20

Operations and Cycles/hour		Operazioni e cicli ora				
Maniobras y Ciclos/hora		Befehls- und Zyklusstunden				
Nombre de démarrages et de cycles par heure		Time between rampings - Start and Stop				
	Starting Current	Ramp time 1s	Ramp time 2s	Ramp time 5s	Ramp time 10s	
QA_2P008S	8	7	15	35	70	
	16	16	33	77	155	
	24	26	51	125	250	
	28 (*)	32	62	155	-	
QA_2P017S	17	7	15	35	70	
	34	16	33	77	155	
	51	26	51	125	250	
	60 (*)	32	62	155	-	
QA_2P022S	22	7	15	35	70	
	44	16	33	77	155	
	66	26	51	125	250	
	77 (*)	32	62	155	-	
QA_2P031S	31	4	8	20	40	
	62	8	15	38	76	
	93	12	24	62	124	
	110 (*)	15	31	80	-	
QA_2P044S	44	4	8	20	40	
	88	8	15	38	76	
	132	12	24	62	124	
	155 (*)	15	31	80	-	
QA_2P058S	58	4	8	20	40	
	116	8	15	38	76	
	174	12	24	62	124	
	200 (*)	15	31	80	-	

(\*) Maximum Starting current at all  
Máxima corriente de arranque  
Courant maximum de démarrage

Corrente massima di avviamento  
Maximaler Startstrom



## ASTAT S (English)

ASTAT S is compact, easy to operate soft starter, designed for use with standard 3 phase squirrel cage motors. It provides an advanced method of reducing current during motor starting and stopping. ASTAT S will start supplying a reduced voltage to the motor, increasing up to the rated voltage, avoiding so, high currents and generating soft starting and stopping. The motor has to be able to start in a reduced voltage.

### INSTALLATION NOTES

**Prior to installation**  
Check that the motor's full load current (FLC) is lower than or equal to your embodiment rated current. (See Table Motors selection).

**Mounting**  
Do not mount the starter near heat sources and ensure the starter is protected from dust, corrosive and explosive atmospheres. Altitude should not exceed 1000m. Above this altitude, derate power 5% each 100m.

**Ambient conditions**  
The starter is rated to operate over a temperature range of 0°C to 40°C (32°F to 104°F). For higher temperatures, derate power 1.2% for each °C, up to 60°C. Storage temperature, -20°C to 70°C (-4 to 158 °F). Non condensed humidity inside the enclosure should not exceed 85%. Operating in pollution ambient degree 3, (IEC-947-1). Protection degree IP20.

**Power Factor capacitors**  
Capacitors must be installed on the line side of the starter, when required and not on the motor side, otherwise damage will occur.

**Overload, short circuit and transient protection**  
The starter and the motor must be protected against overload and short circuits by thermal protection device. When high transients are expected, an external protection should be used.

**Connections**  
Line voltage must be connected to terminals 1L1, 3L2, 5L3. Motor connections to terminals 2T1, 4T2, 6T3. Do not interchange line and motor connections. 1-57 is the start/stop permanent command. 13-14, only for frames 31-44-58 A, end of acceleration output (EOR).

**Displays**  
Green led (ON), indicates supply.  
Yellow led (Start/Stop) illuminates upon Start command and during Soft Stopping.  
Green led (Run) illuminates upon end of starting, when the internal by pass closes.

### MODE OF OPERATION

**Initial Voltage**  
The initial voltage determines the initial torque (the torque is directly proportional to the square of the voltage). A too high setting may cause inrush currents or mechanical shocks. A too low setting may result in prolonged time until the motor begin turning. Range 0-80% Un. (see fig. 1b)\*

**Ramp up time**  
The ramp up time determines the time from initial to full voltage. Range 0.5-10 sec. (see fig. 1b)\*

**Ramp down time**  
Ramp down time is used for motor soft stop. When Soft Stop is initiated, the starter output voltage is gradually ramped down. At the end of the deceleration time starting/stopping LED will turn off. Depending on the application inertia, once finished the ramp down time, motor may be still turning. (see fig. 2b)\*

\* fig. 1 & 2, are the real values from a 2,2 kW motor in a conveyor application. For other motor power and application, performing may be different.

- Standard starting processes**
- Set the front potentiometers as follows:
    - Starting torque at 30%.
    - Ramp up- time at 2 seconds.
  - Connect the start voltage, the Start/Stop LED will illuminate. If the motor starts to turn shortly after the start signal and accelerates to full speed, proceed to 3. If not, increase the Starting Torque setting until the motor, starts to turn shortly after the start signal. When, upon starting, the inrush current and mechanical shock are to high, decrease Starting Torque setting, and proceed to 3.
  - Disconnect the start command and wait until the motor stops.
  - Start again to check that the acceleration process to full speed is as required.
  - If acceleration time is to quick, increase the ramp-up setting.
- Soft stopping**  
Set the ramp-down potentiometer to 5 seconds and disconnect the start command. The internal by-pass relays open and voltage to the motor will be slowly ramped down.

**CAUTION**  
Installation, operation and maintenance should be in strict accordance with this instruction manual, national codes and good practice. Installation or operation not performed with these instructions will void the manufacture's warranty.  
When main voltage is connected to ASTAT S, even if the start signal is not initiated, full voltage may appear on starter's load terminals. Disconnect all power inputs before wiring or servicing equipment.  
This product has been designed for class A equipment. Use of the product in domestic environments may cause radio inference, in which case the user should employ additional mitigation methods.

**Rated Operational Voltage\***

QA02P_ _ _S	220/230 -15/+10%VACrms
	50/60Hz +5/-5 Hz
QA12P_ _ _S	380/415 -15/+10%VACrms
	50/60Hz +5/-5 Hz
QA22P_ _ _S	480/500 -15/+10%VACrms
	50/60Hz +5/-5 Hz
QA32P_ _ _S	575/600 -15/+10%VACrms
	50/60Hz +5/-5 Hz

**Load**  
3-phase, 3 wire, squirrel cage motor

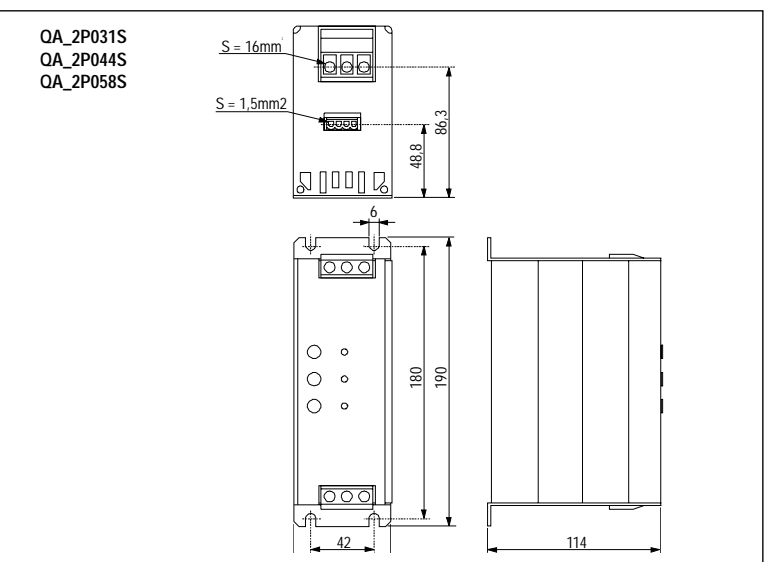
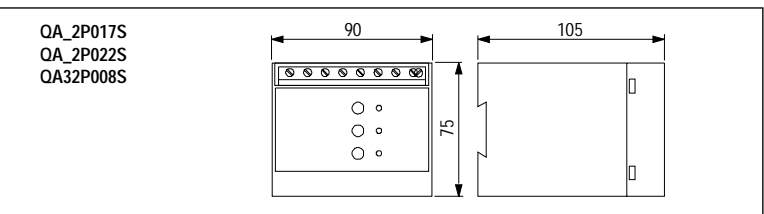
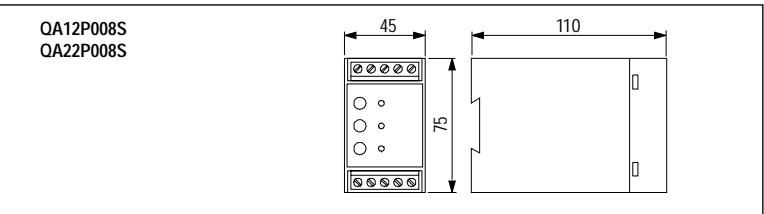
Control specifications	Standards
Ramp up	0.5-10 s CE marking
Ramp down	0.5-10 s UL (except ...058S)
Initial voltage	0-80% Un
Initial torque	0-64% Tn

**Environment\***

Operating temperature	0 ~ 40 °C (32 ~ 140 °F)
Storage temperature	-20 ~ 70 °C (-4 ~ 158 °F)
Humidity	up to 80%
Altitude	up to 1000m
Protection degree	IP20

**Wiring**

Power terminals	mm <sup>2</sup>	AWG	Nm(lb/in)
QA - 2P008S	1	18	0,4(3,7)
QA - 2P017S	2,5	14	0,4(3,7)
QA - 2P022S	4	12	0,4(3,7)
QA - 2P031S	6	10	0,4(3,7)
QA - 2P044S	10	8	0,8(7)
QA - 2P058S	16	6	1,8(16)



Motor (power)		ASTAT S	Q1	Q2	KM1	Q3	F1-F2	S1-S2-S3
380/415V								
kW	hp	aM fuses						
4	5	QA12P008	GPS1B*AK	10	CL25A	RT A 1N	-	P9
7.5	10	QA12P017	GPS1B*AN	25	CL25A	RT A 1S	-	P9
11	15	QA12P022	GPS1B*AP	32	CL25A	RT A 1T	-	P9
15	20	QA12P031	GPS1B*AR	40	CL04A	RT A 1V	-	P9
22	30	QA12P044	GPS2B*AT	63	CL06A	RT A 2F	-	P9
30	40	QA12P058	GPS2B*AU	80	CL07A	RT A 2H	-	P9

Coordination type 2

C/4404/ESFIG Ed. 05/04  
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